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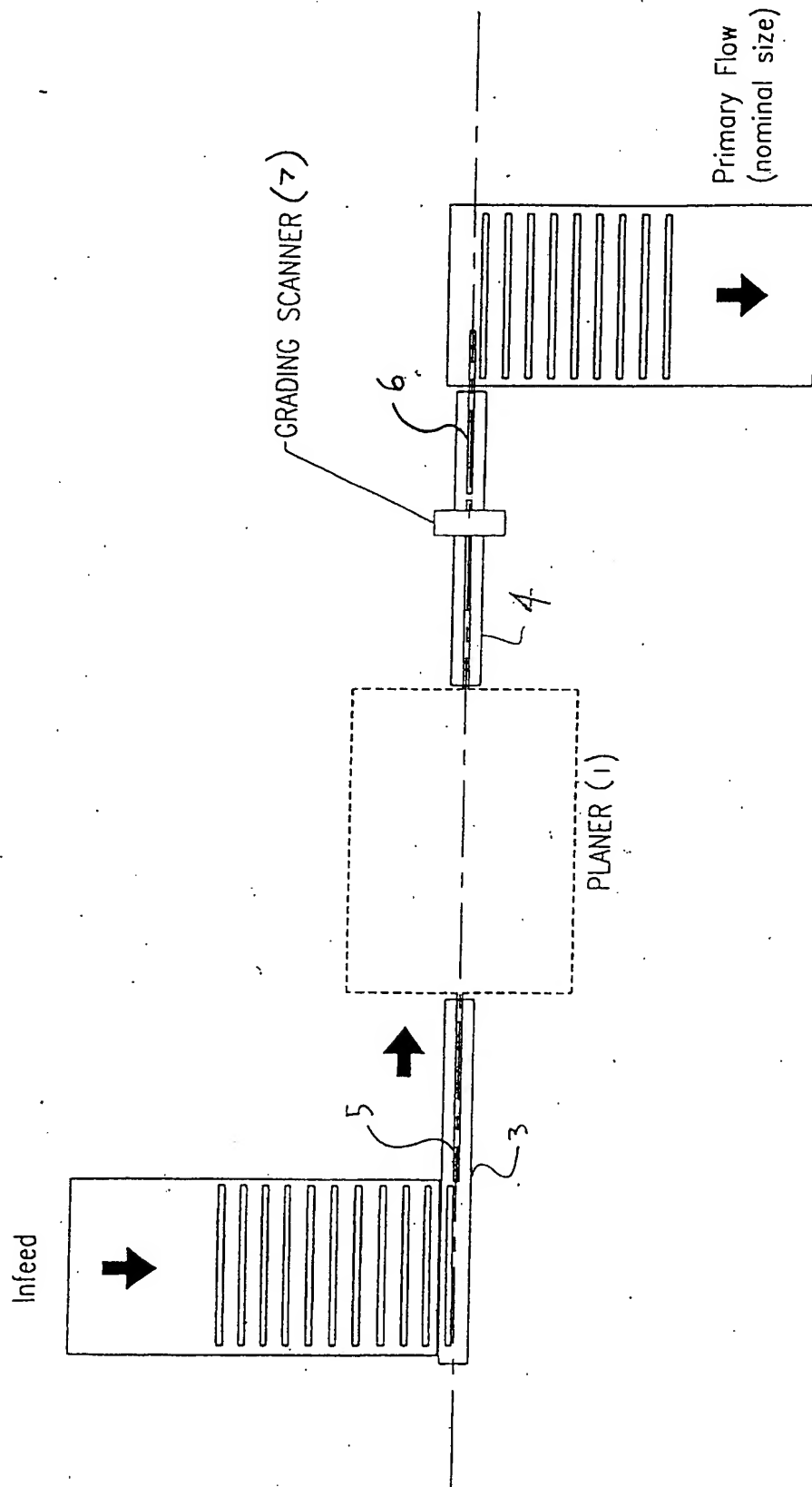
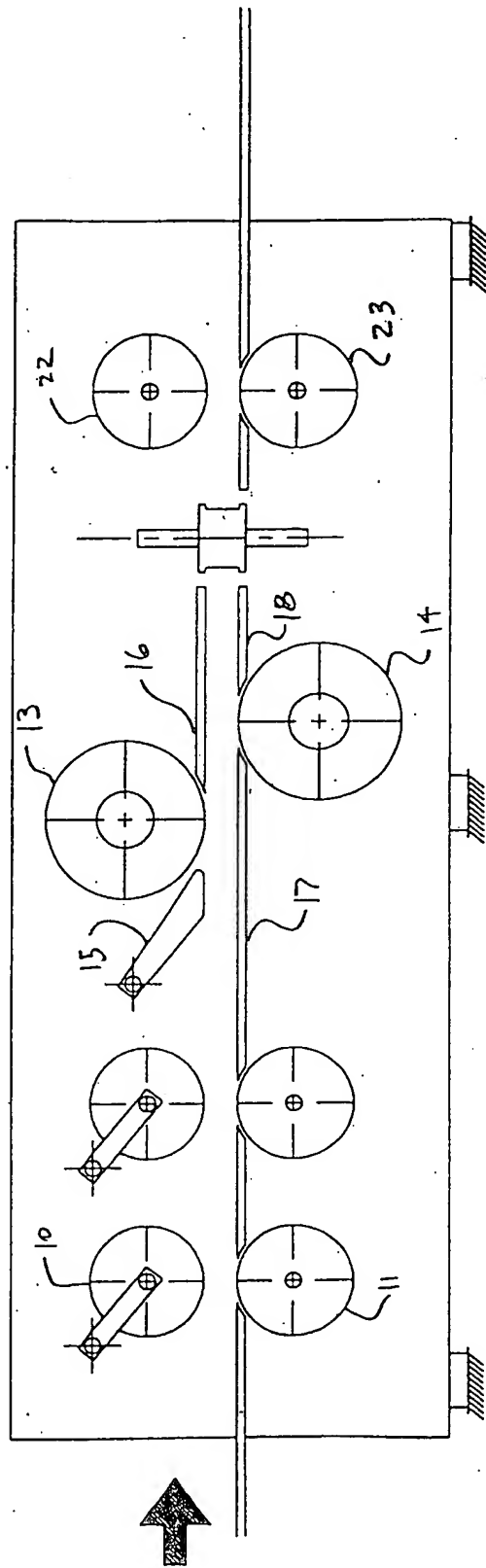
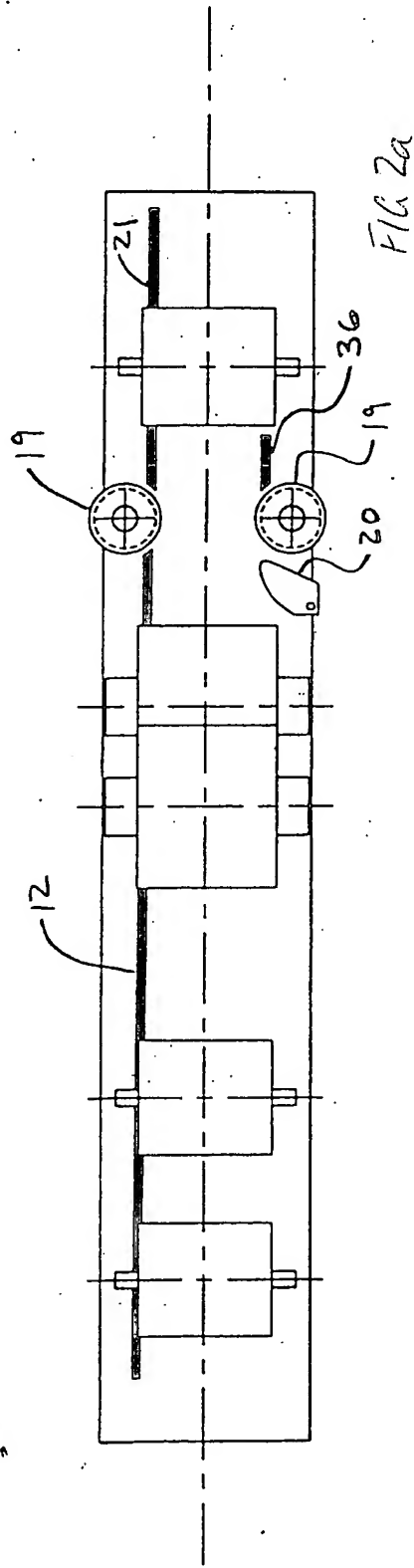


Figure 1



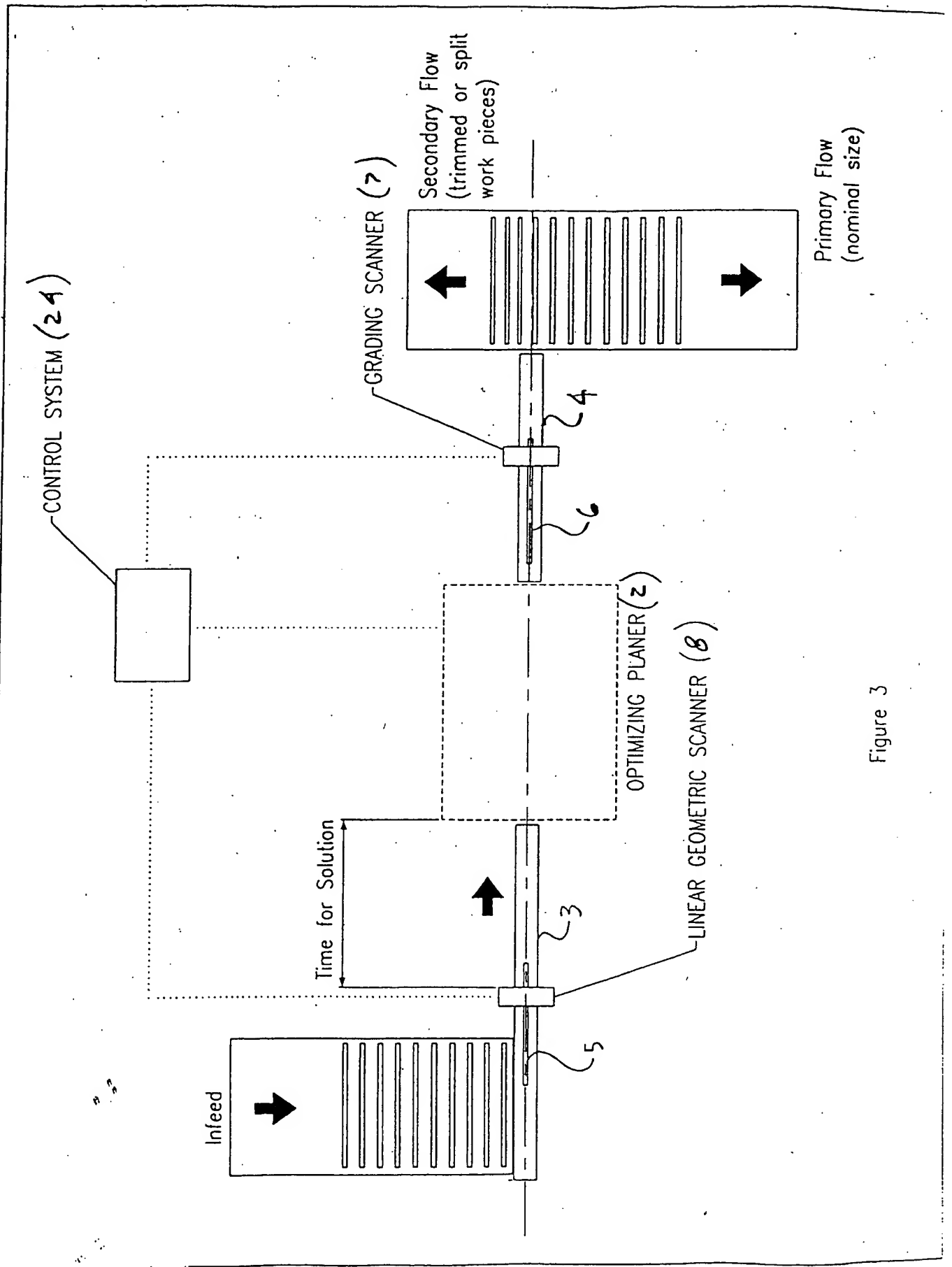


Figure 3

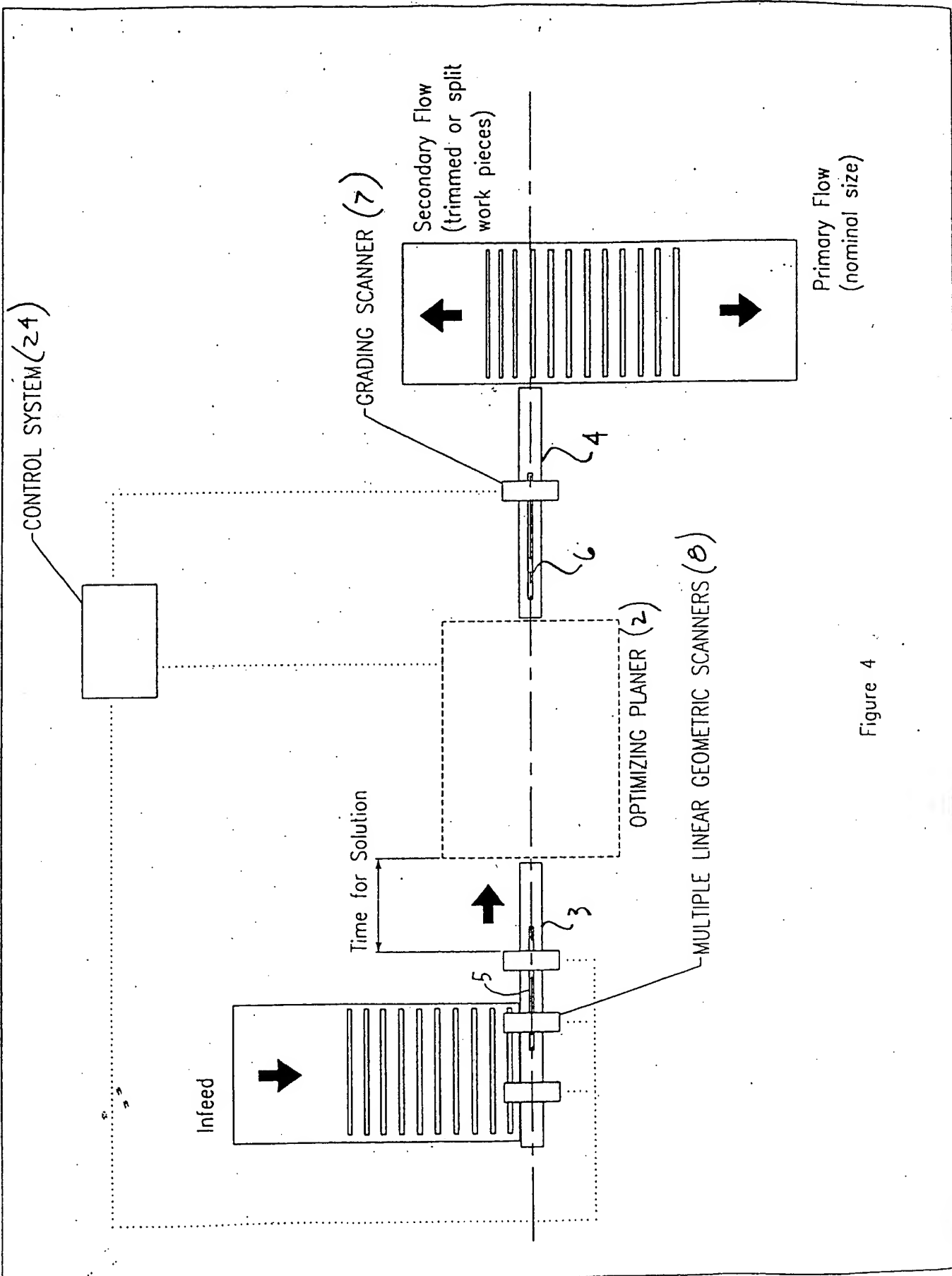


Figure 4

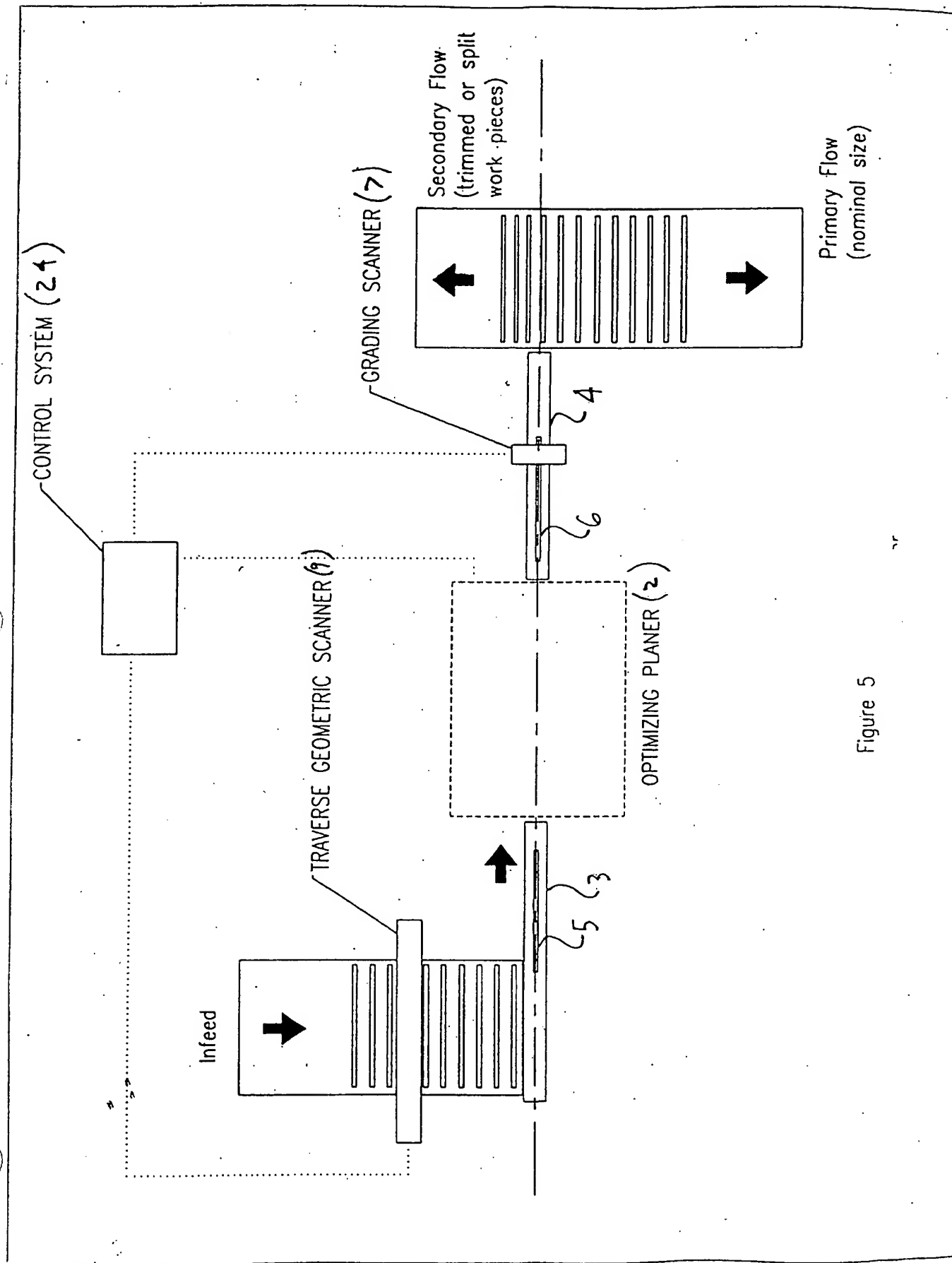
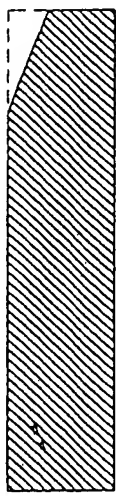
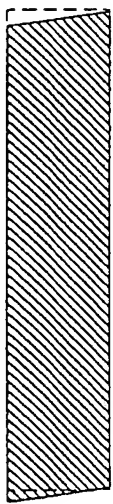


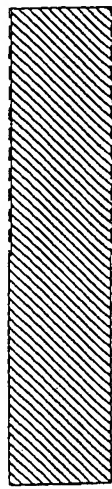
Figure 5



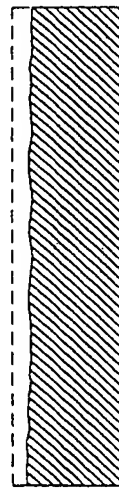
Wane
Fig 6a



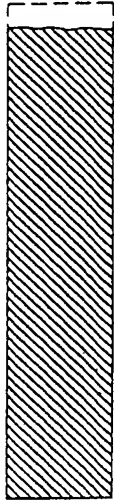
Out of Square
Fig 6b



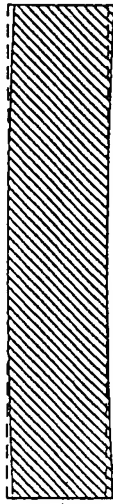
Saw Line Mismatch
Fig 6c



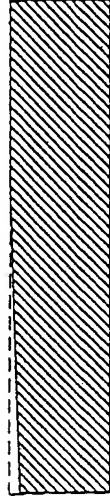
Under Thickness
Fig 6d



Under Width
Fig 6e

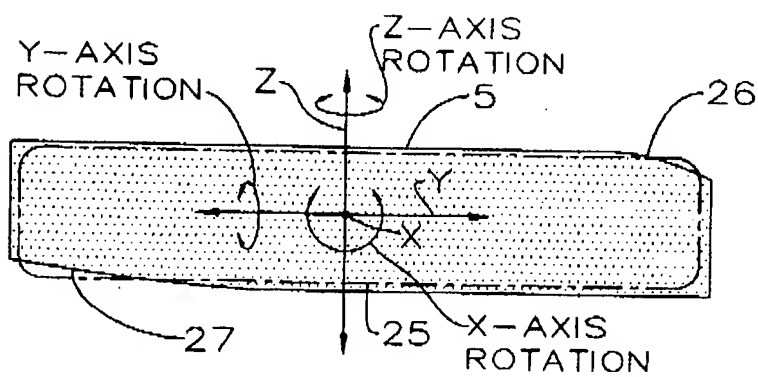
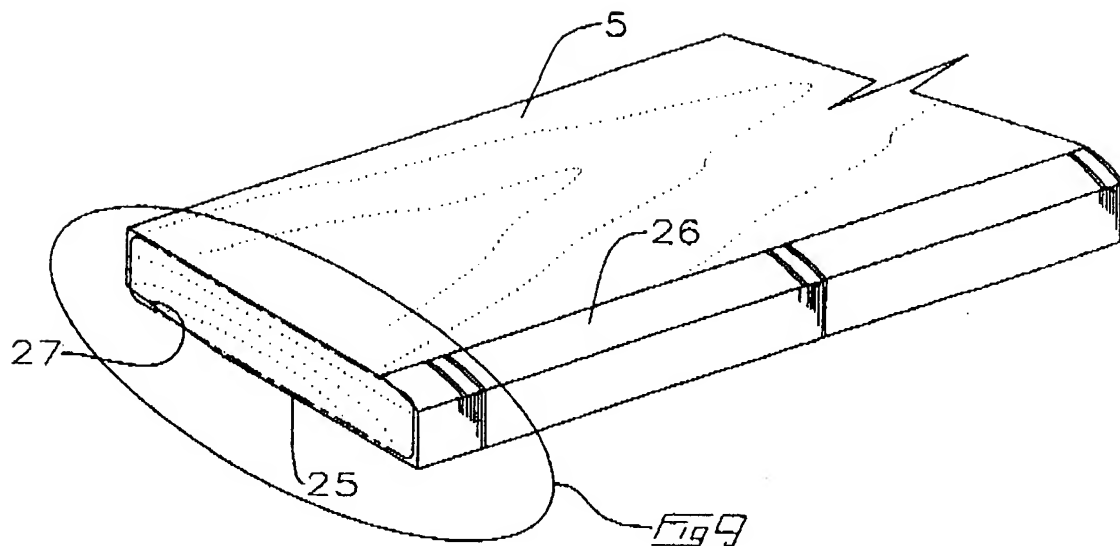


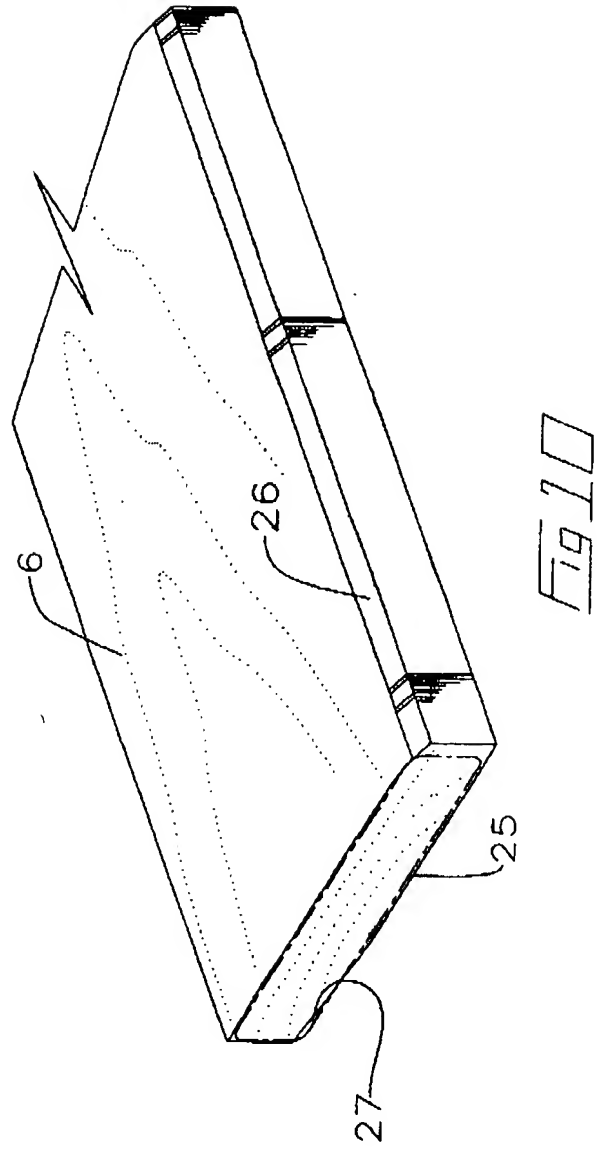
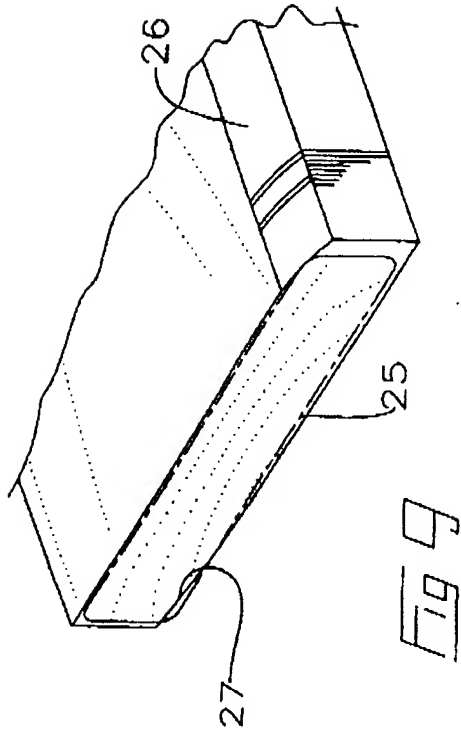
Cupped
Fig 6f



Wedged
Fig 6g

Figure 6





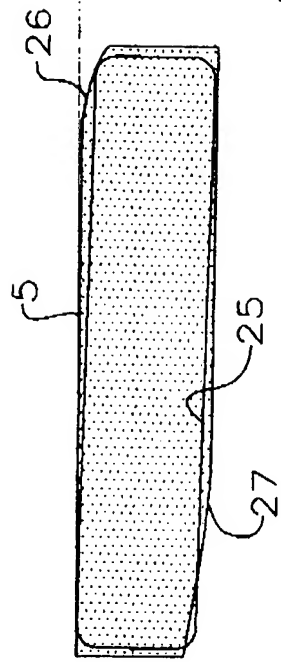


Fig 11

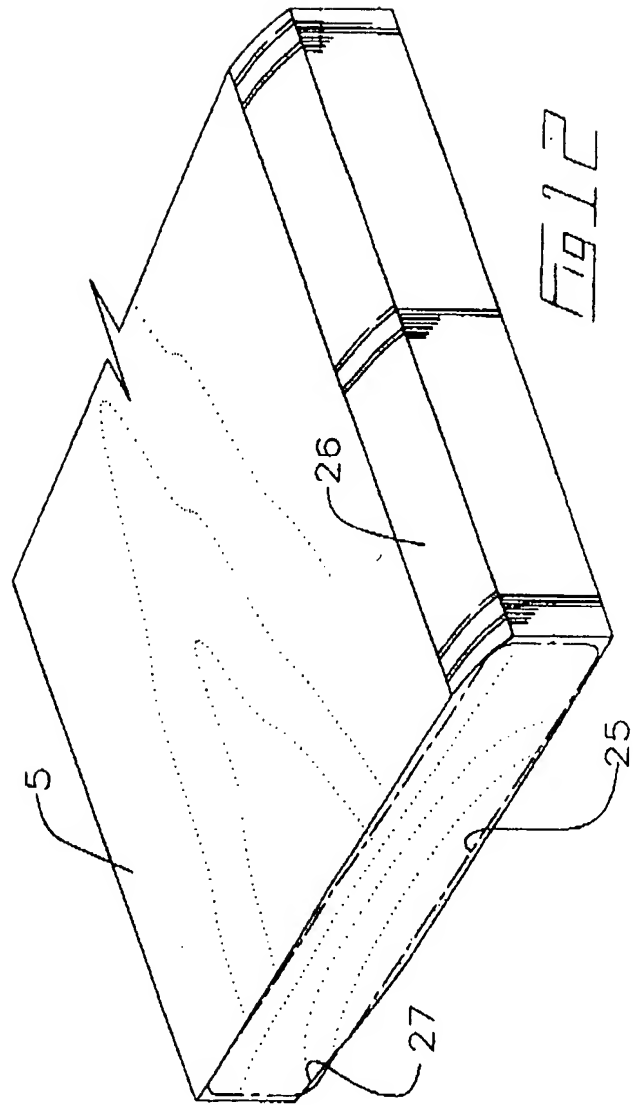


Fig 12

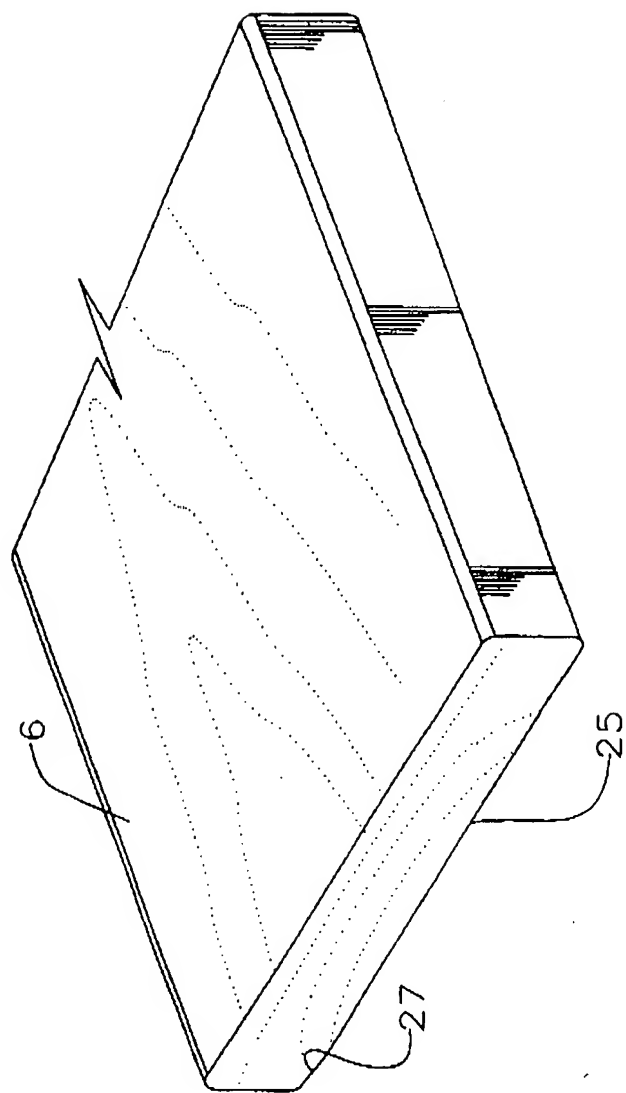


Fig 13

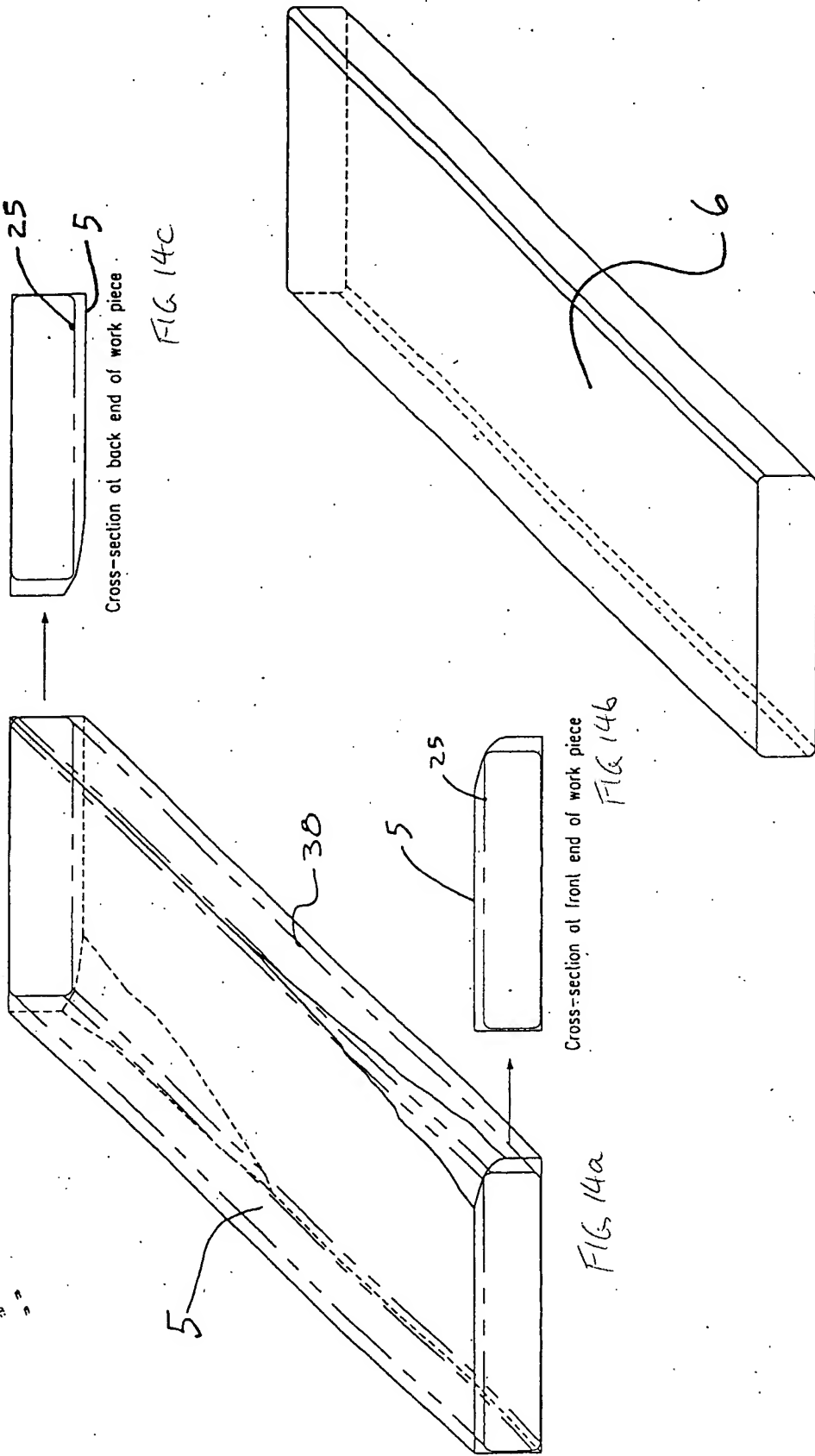


Figure 14a-d

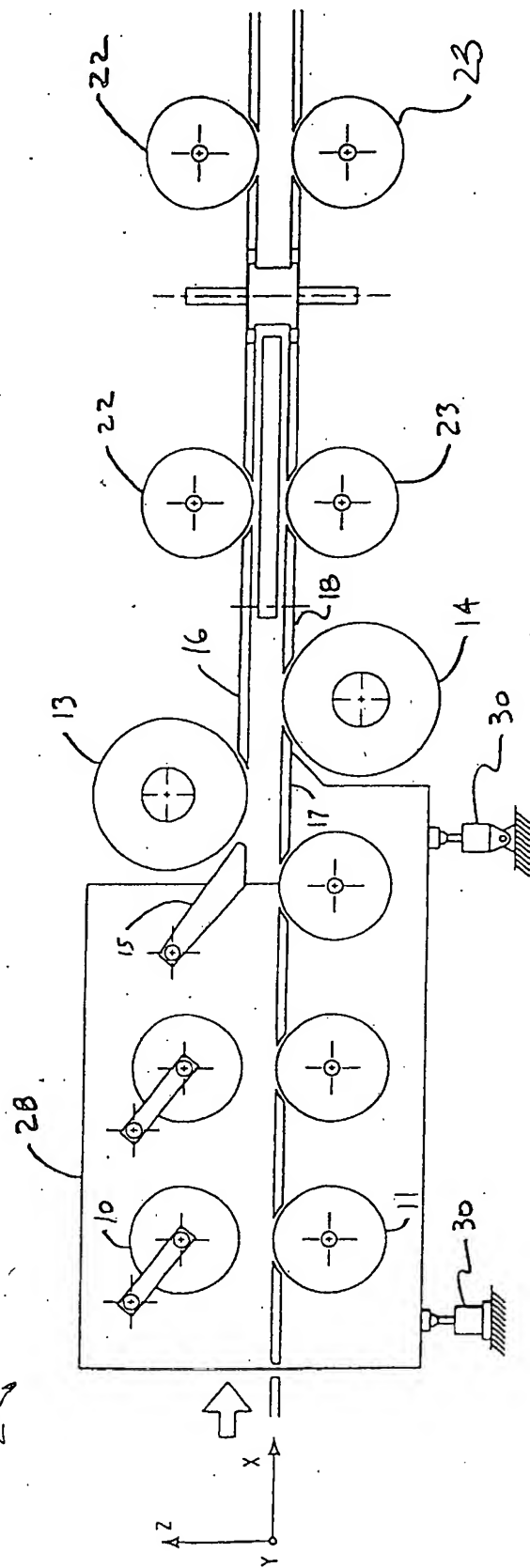
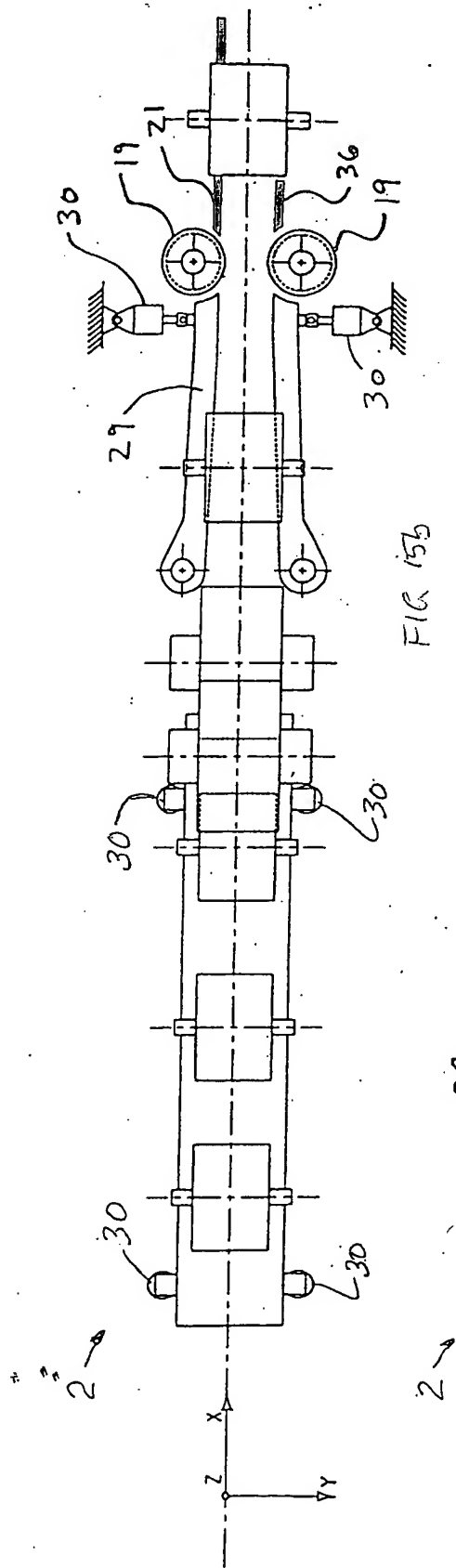


Figure 15a

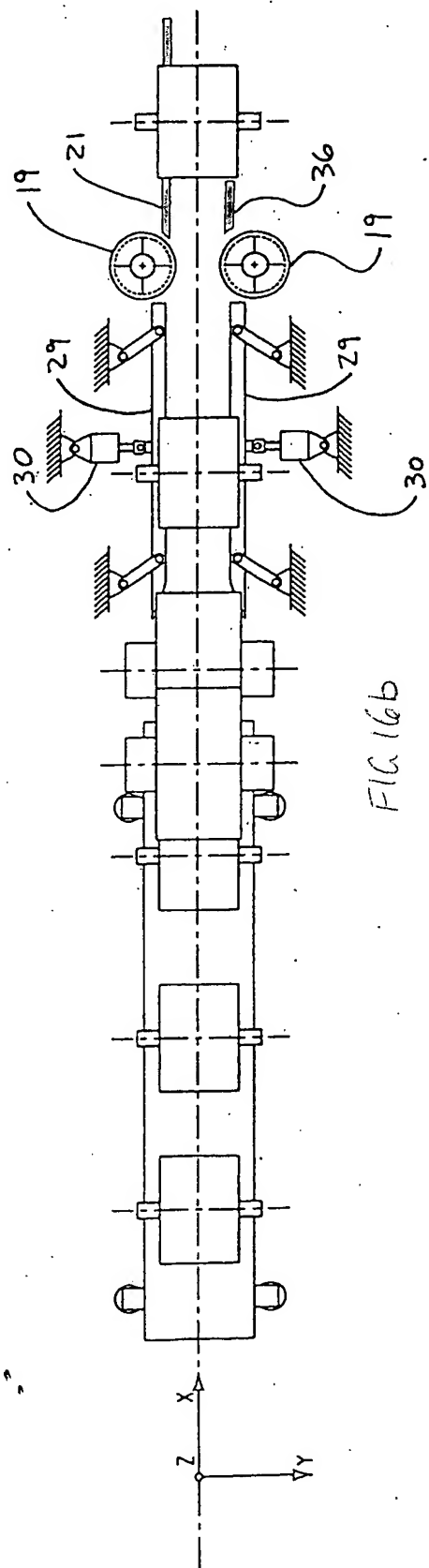


FIG. 16b

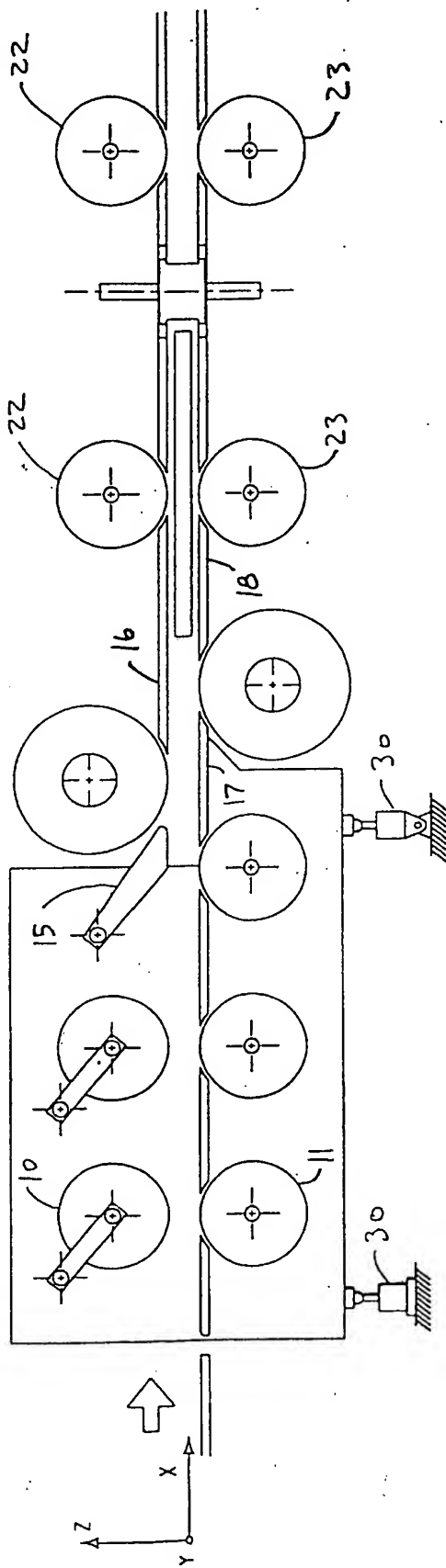
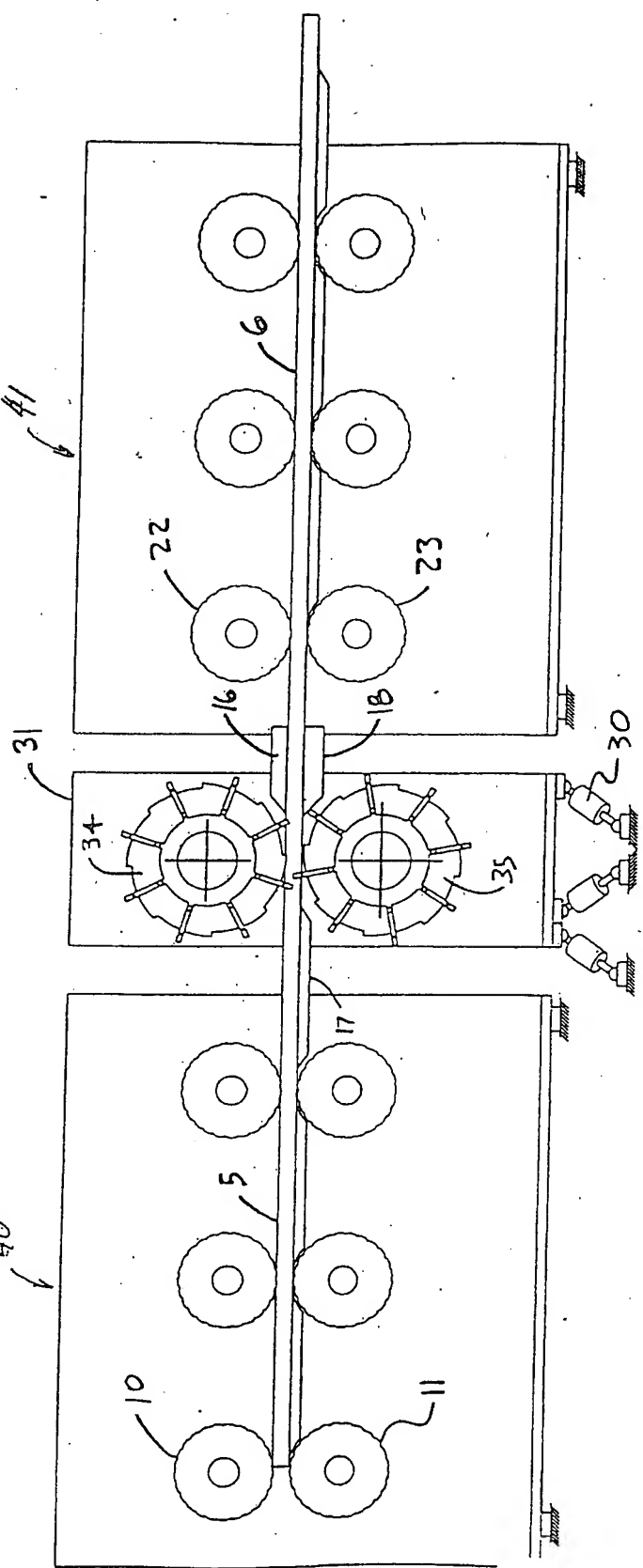
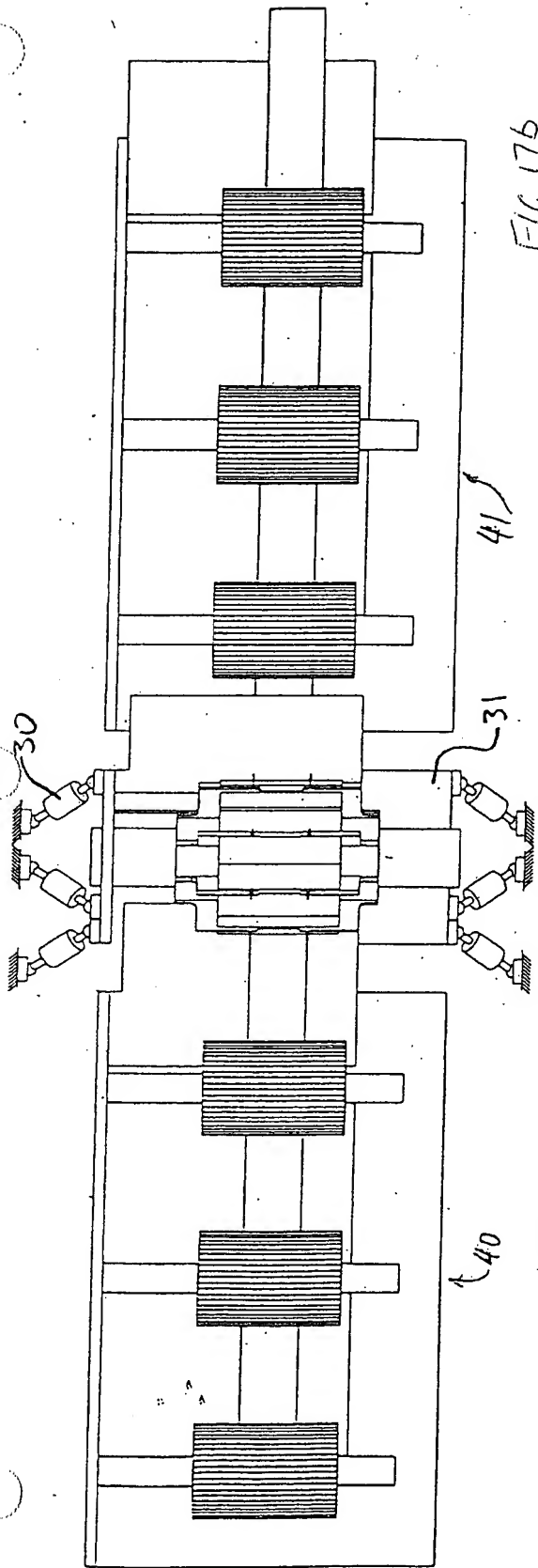
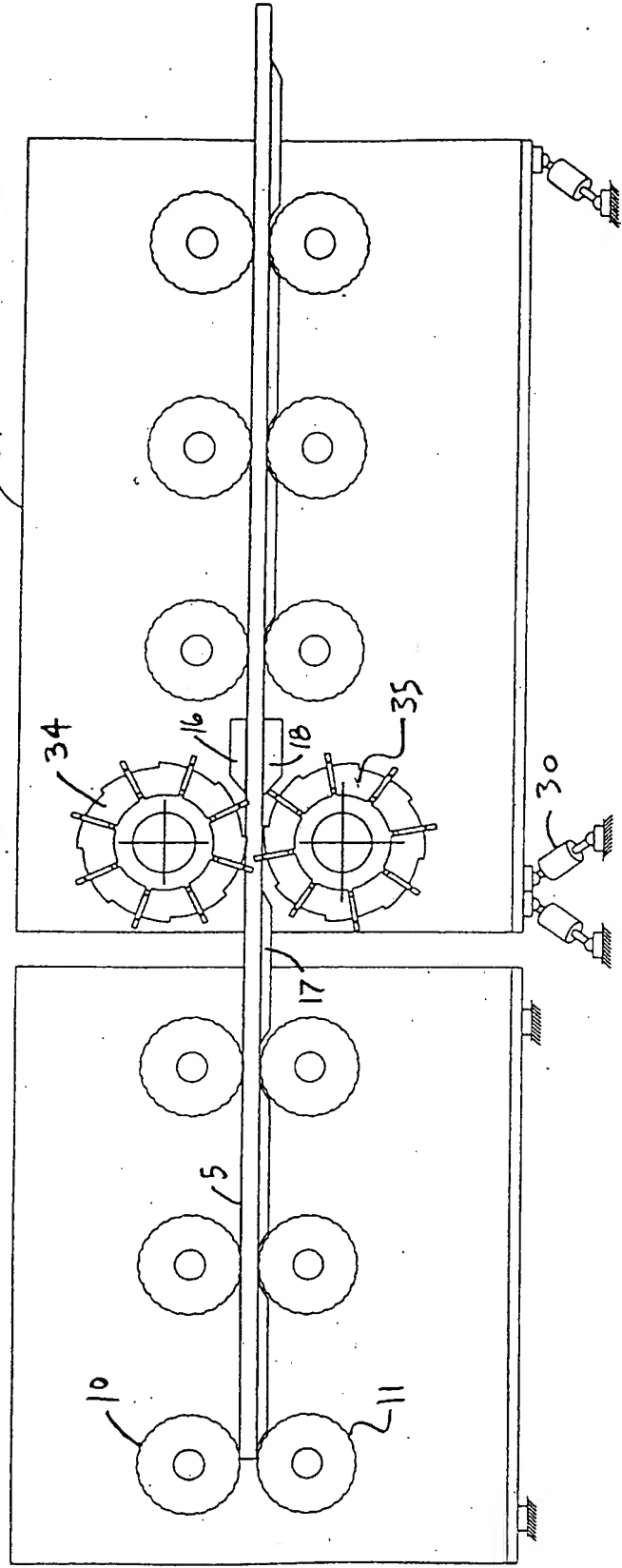
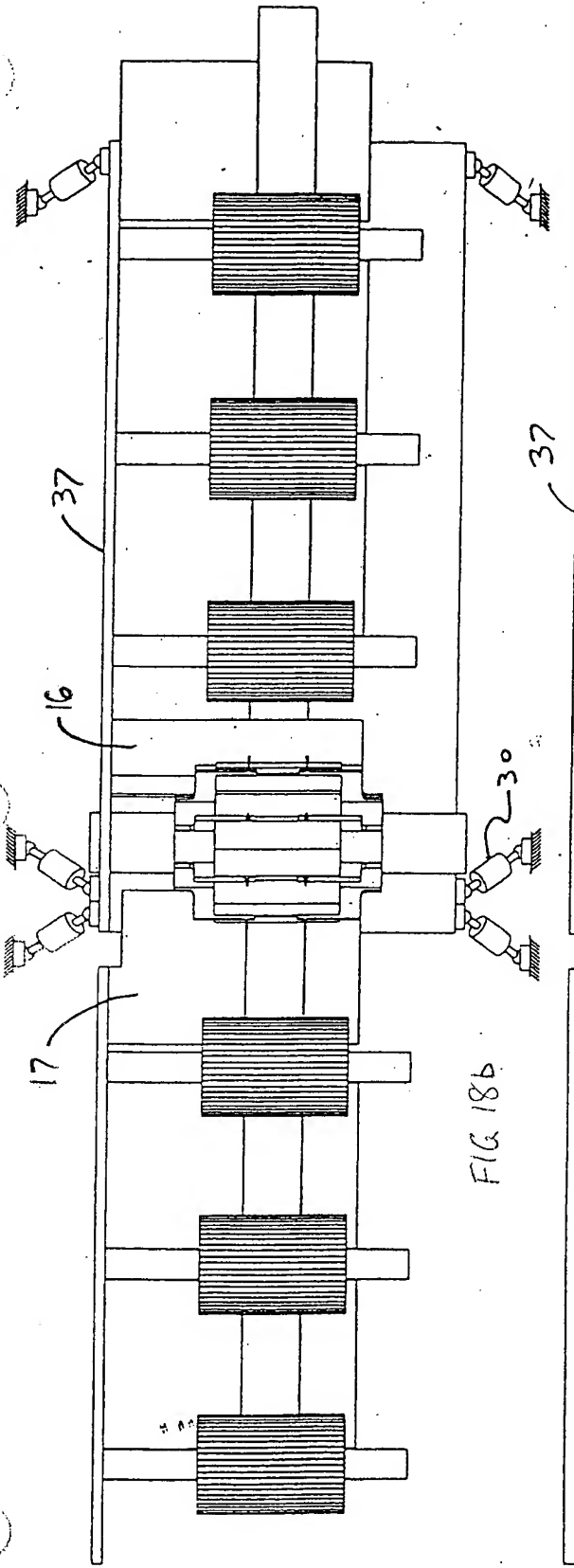


Figure 16a





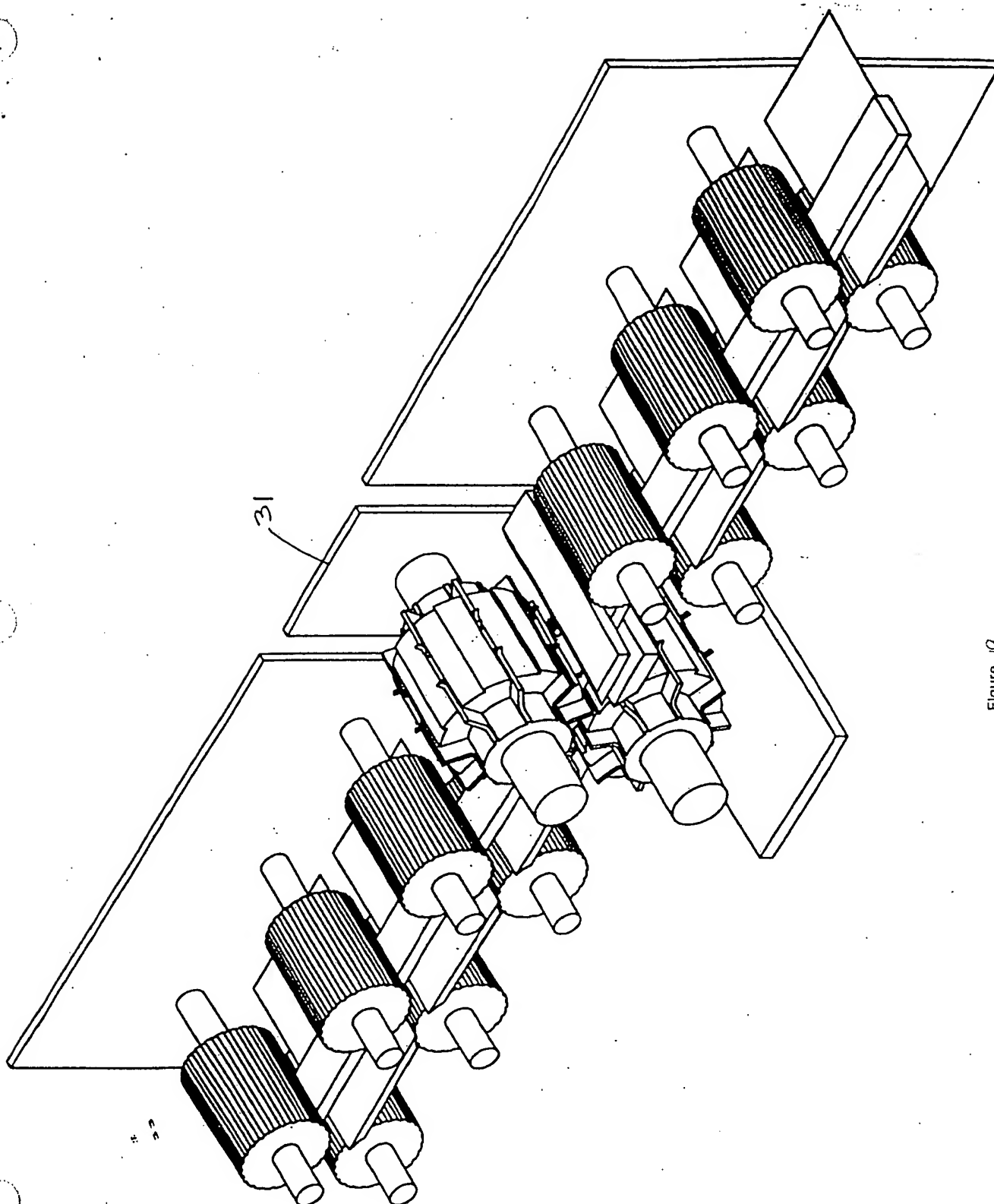


Figure 19

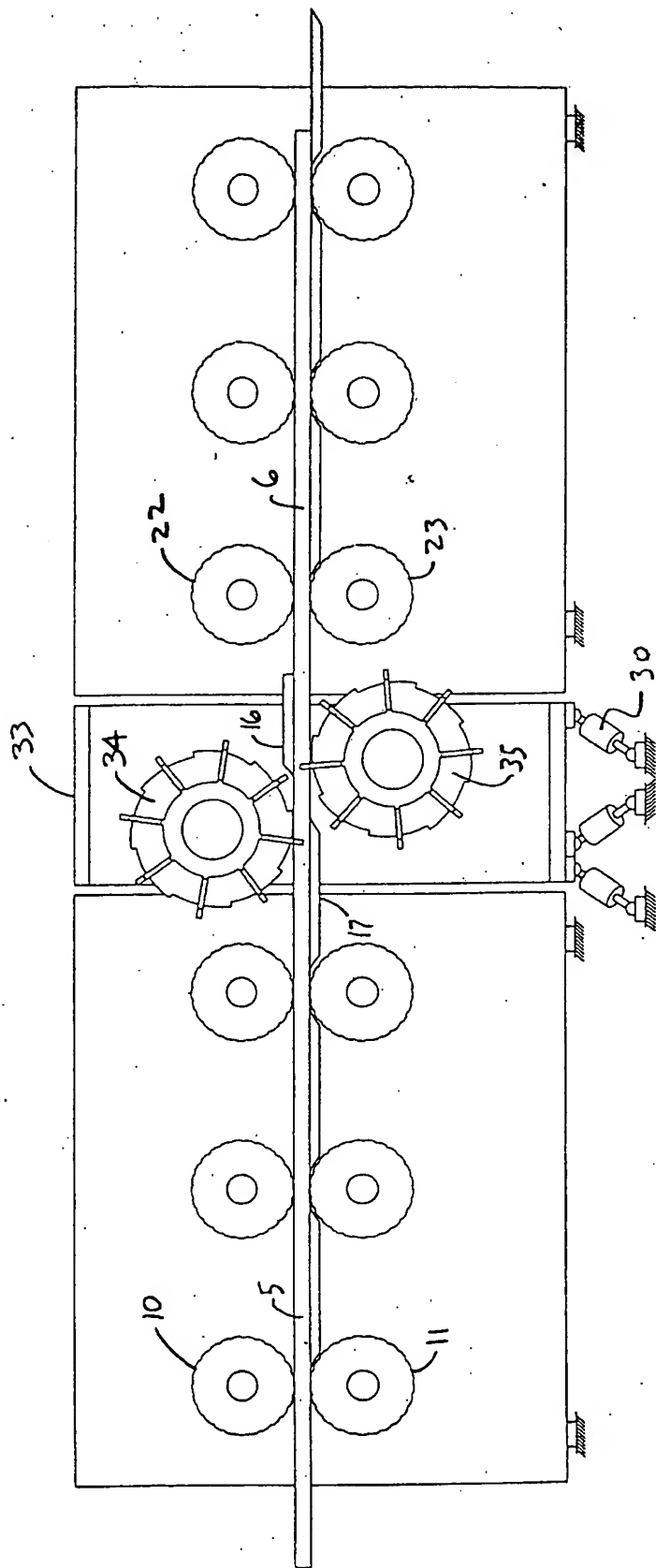


Figure 20

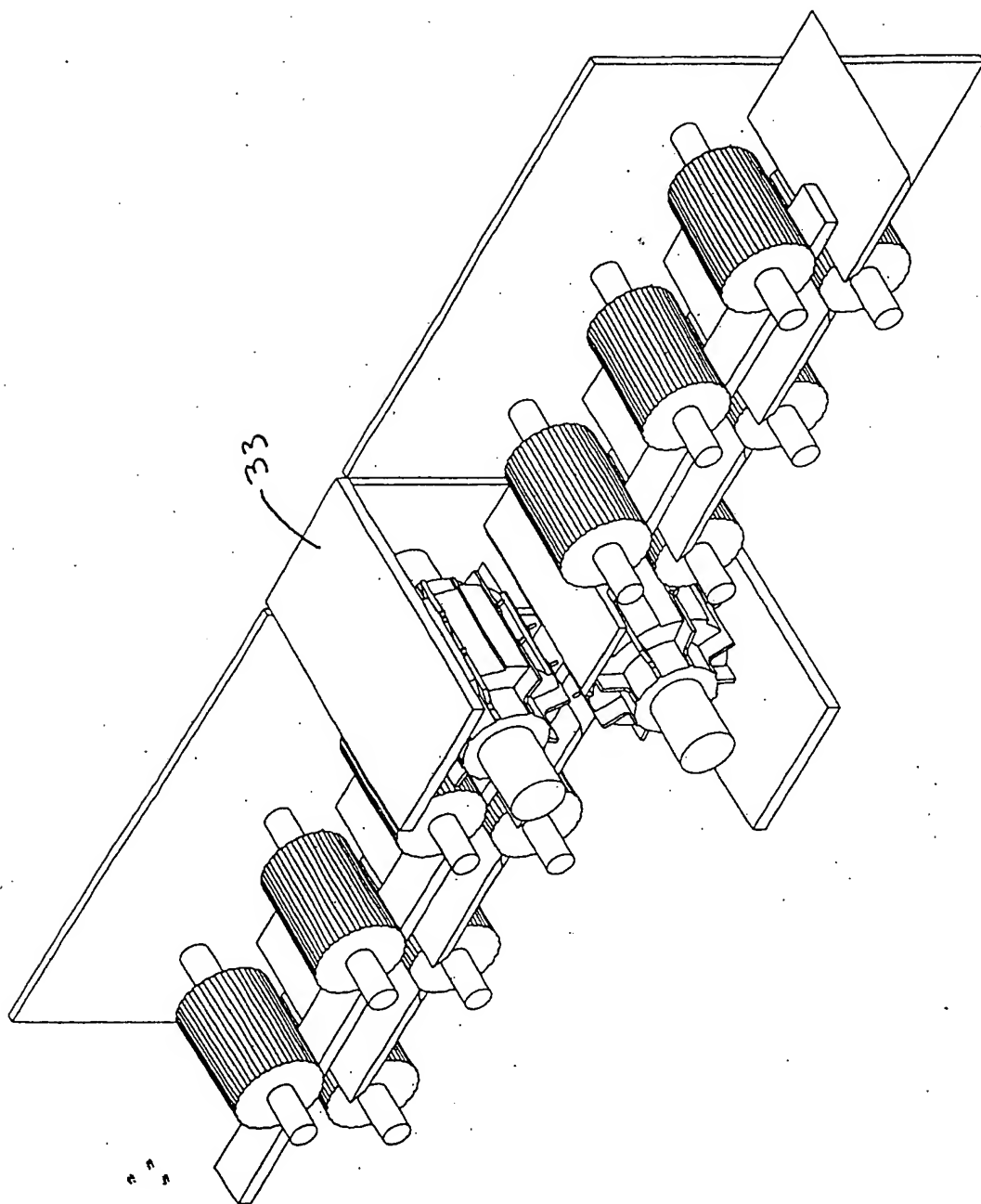


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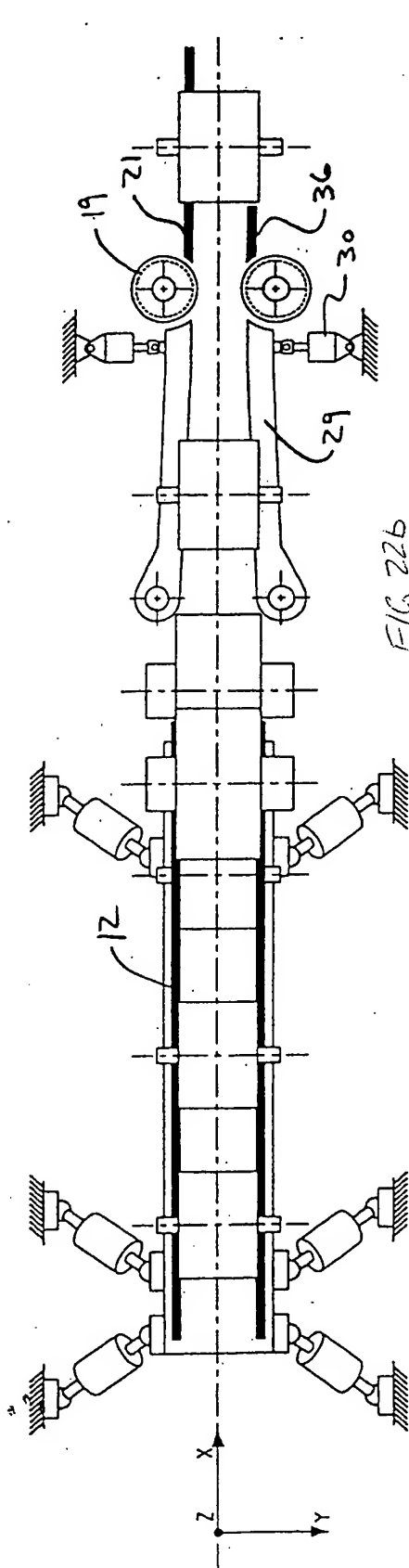


FIG. 22b

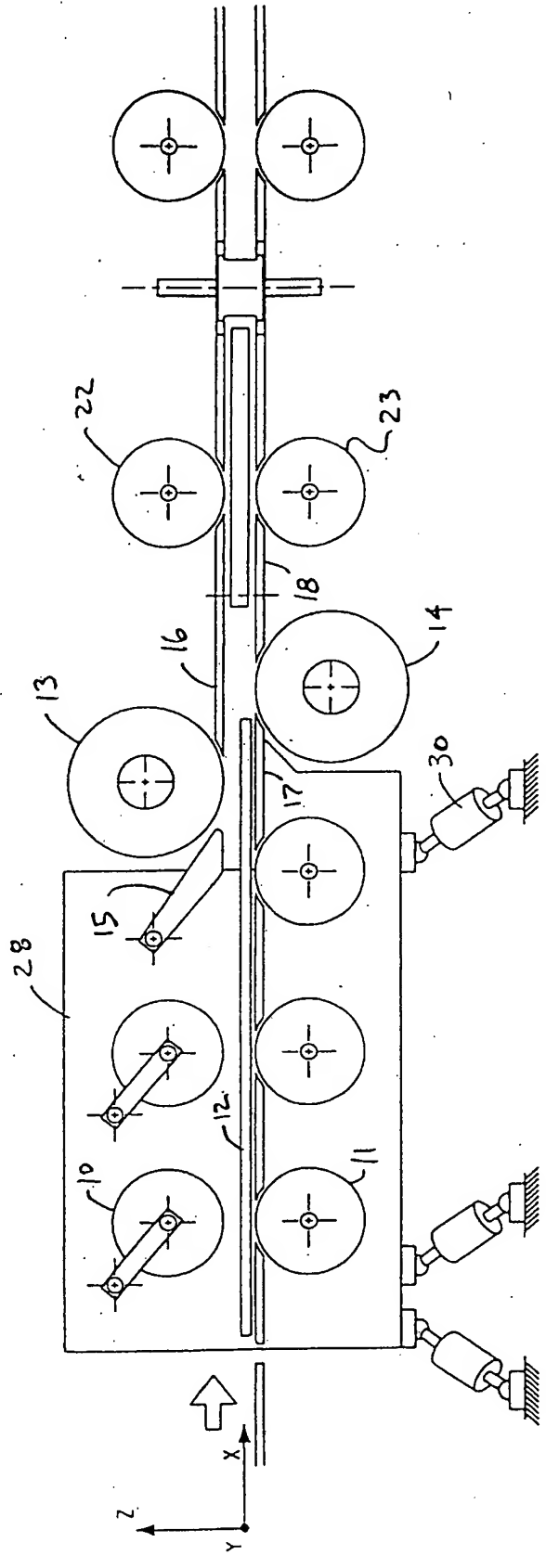


Figure 22a

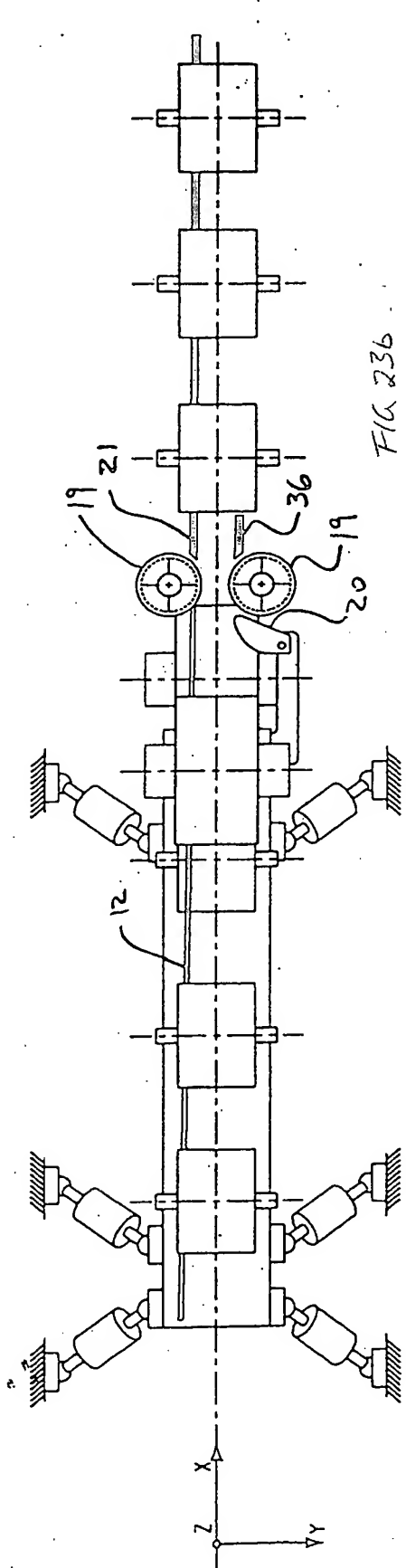


FIG 23b

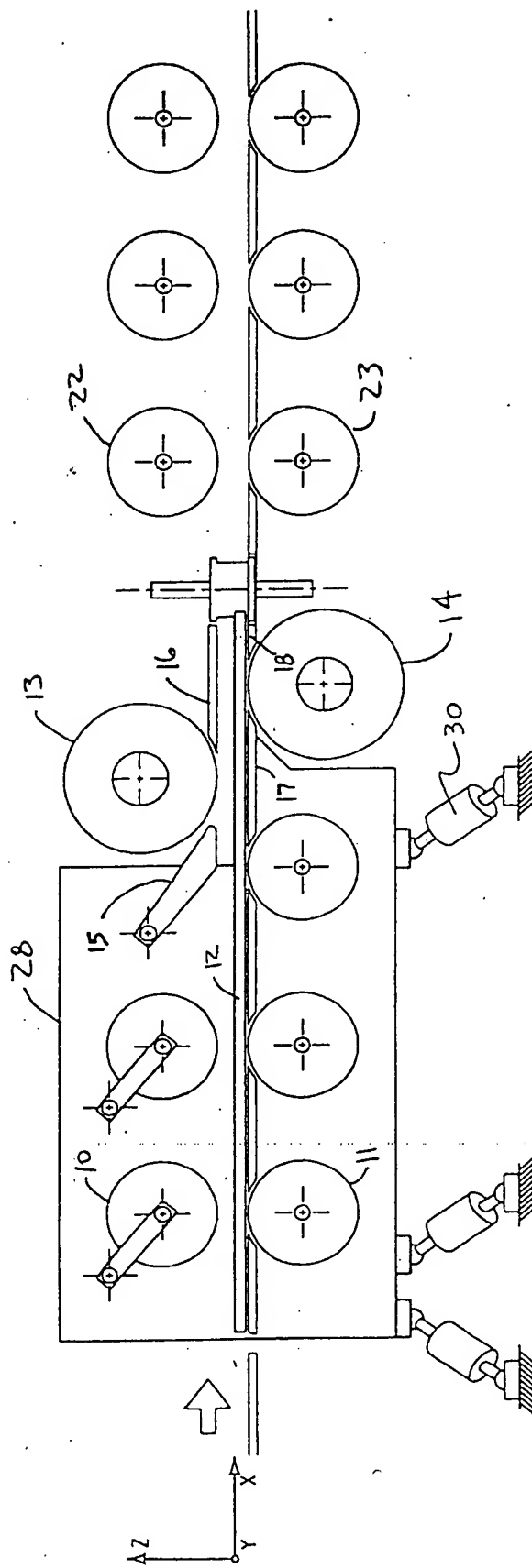
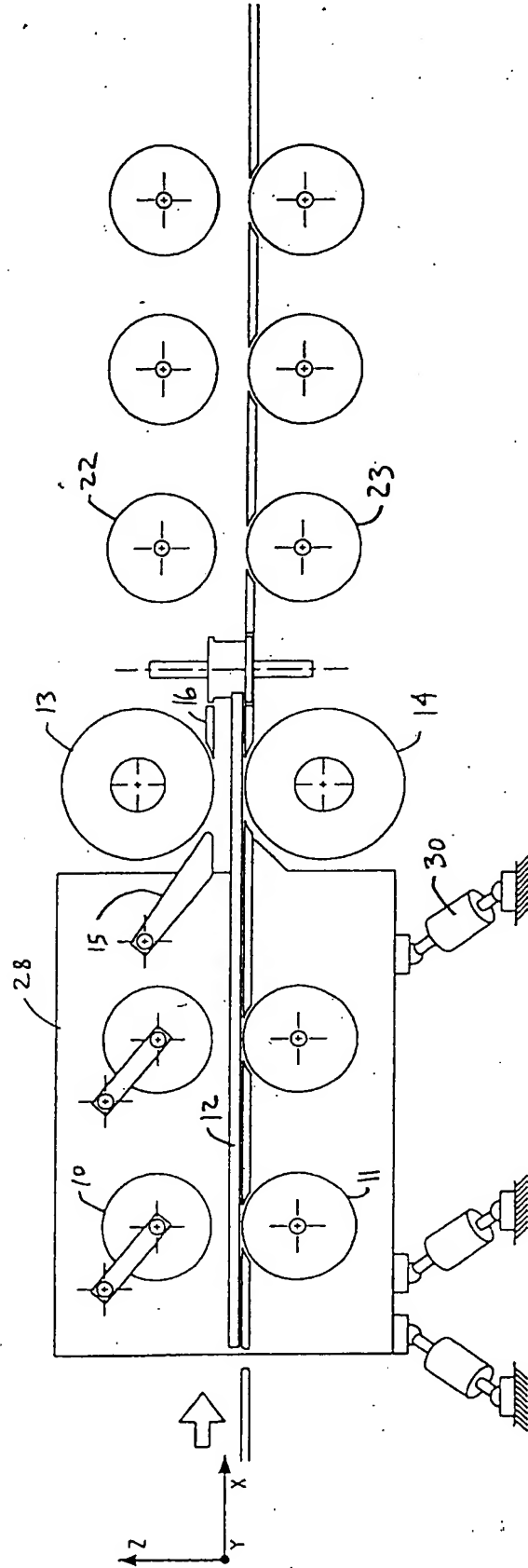
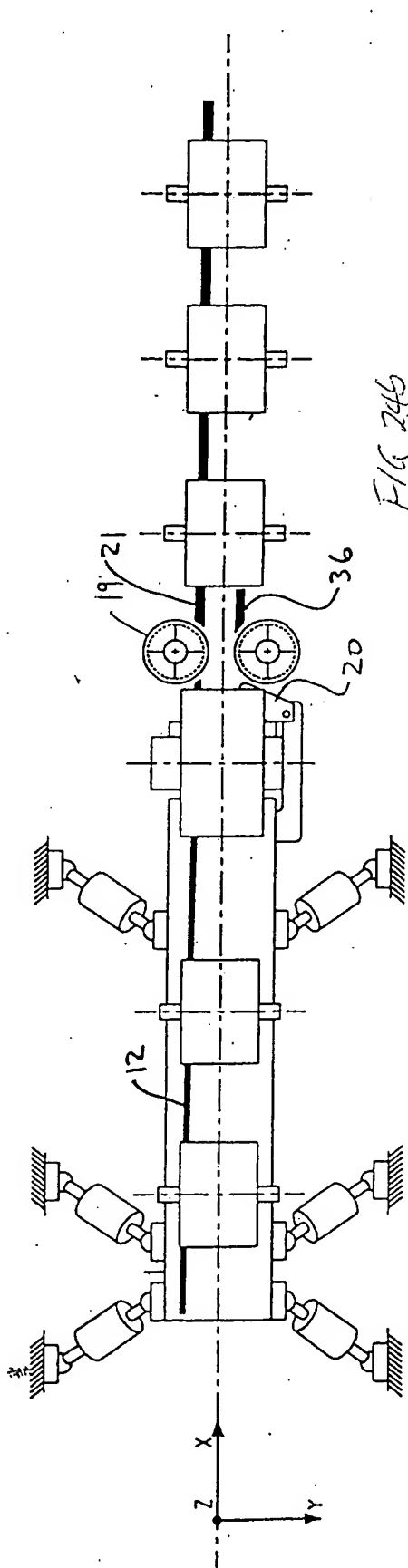
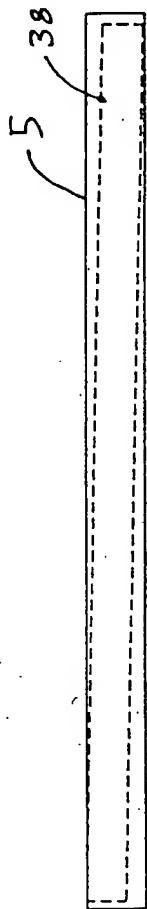


Figure 23a





Top view of rough work piece

FIG 25a

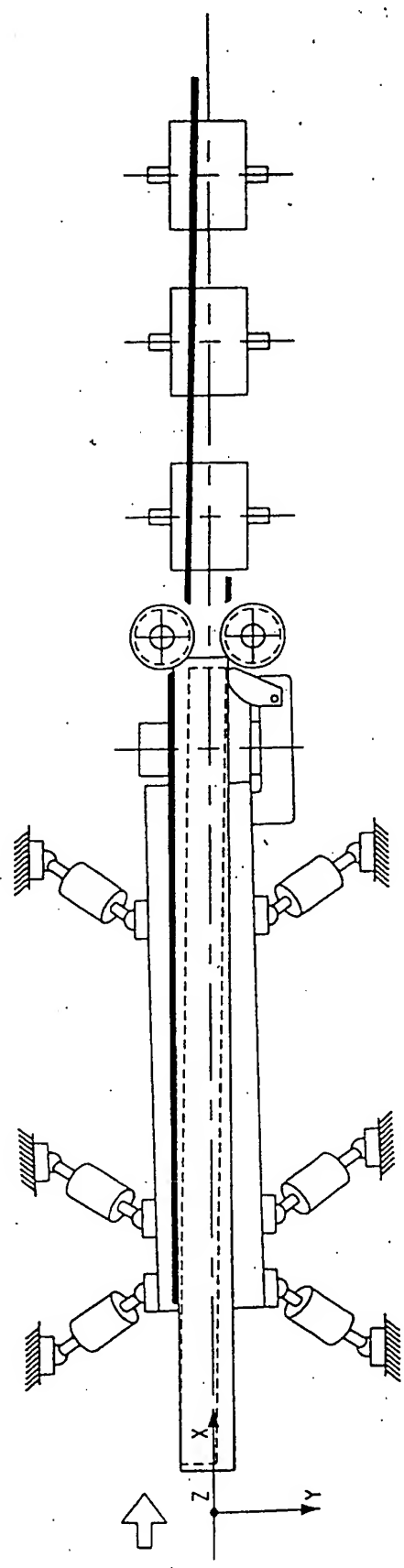
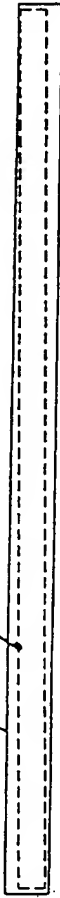


Figure 25

5 38



Side view of rough work piece

Fig 26a

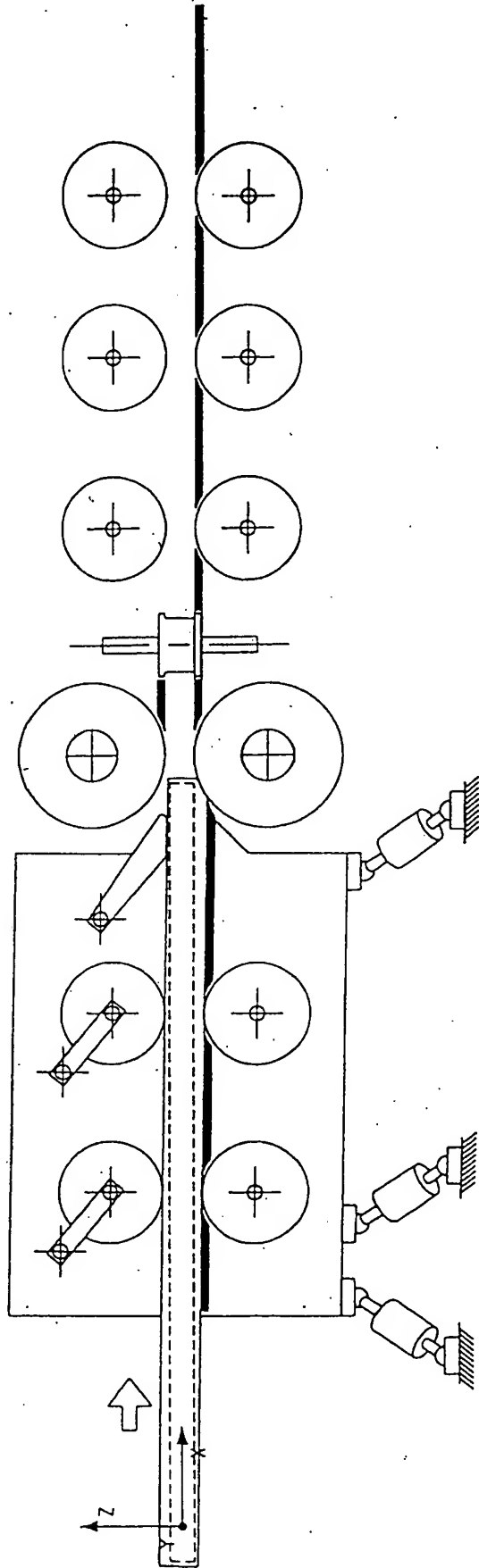


Figure 26

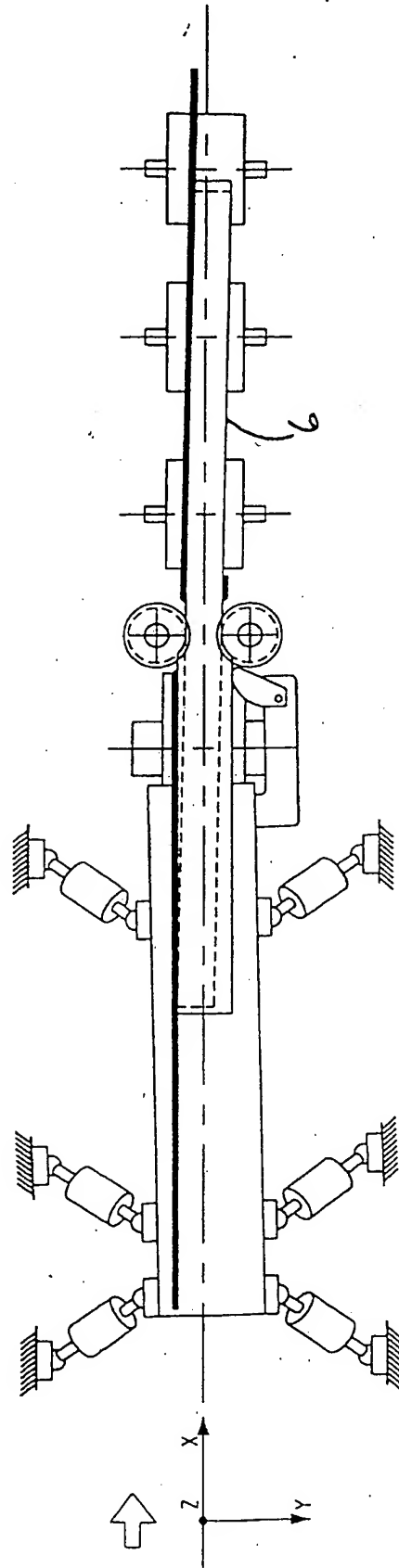


Figure 27

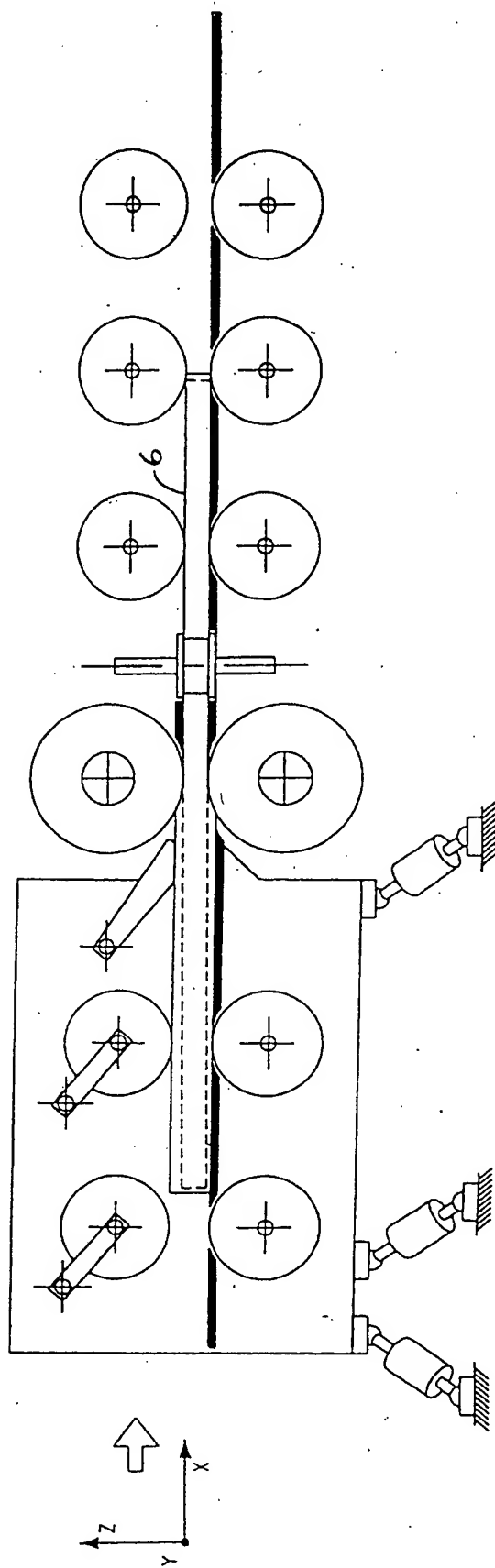
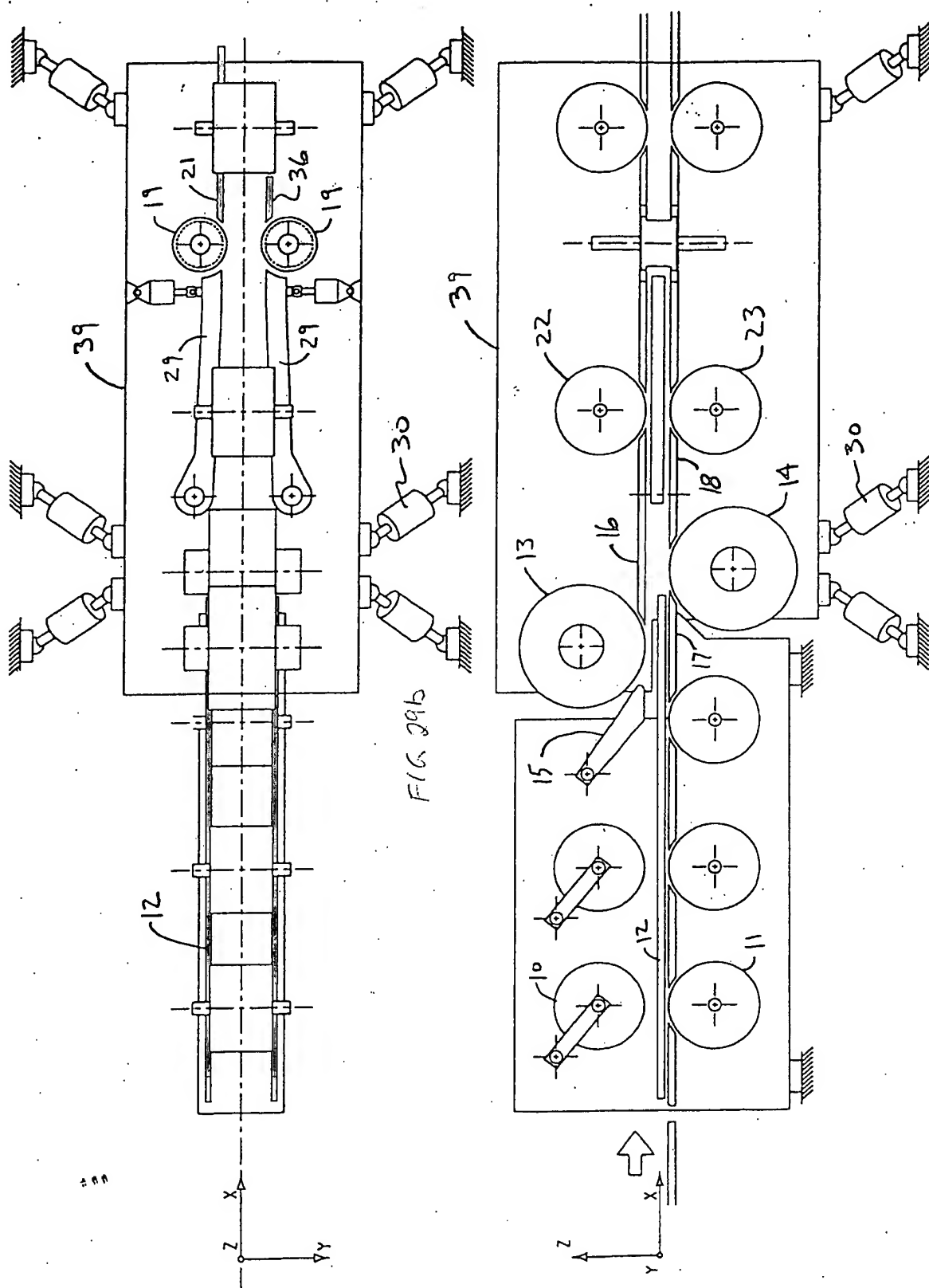


Figure 28



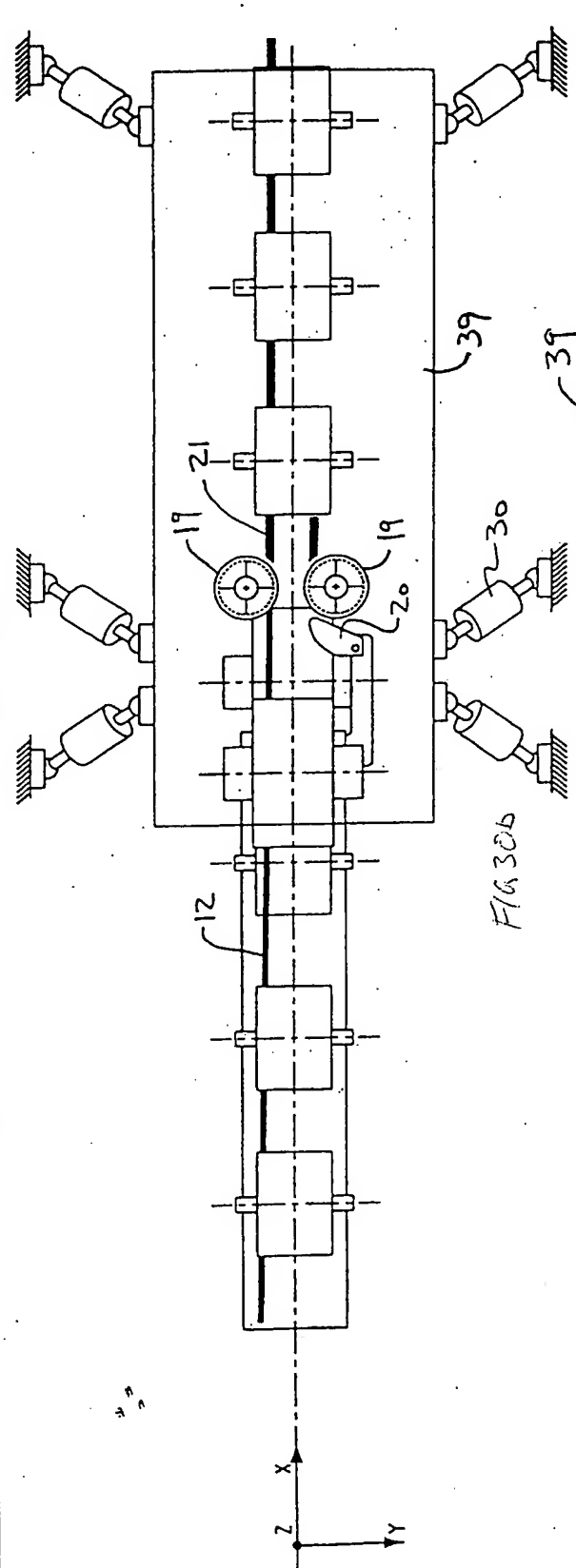


FIG. 30b

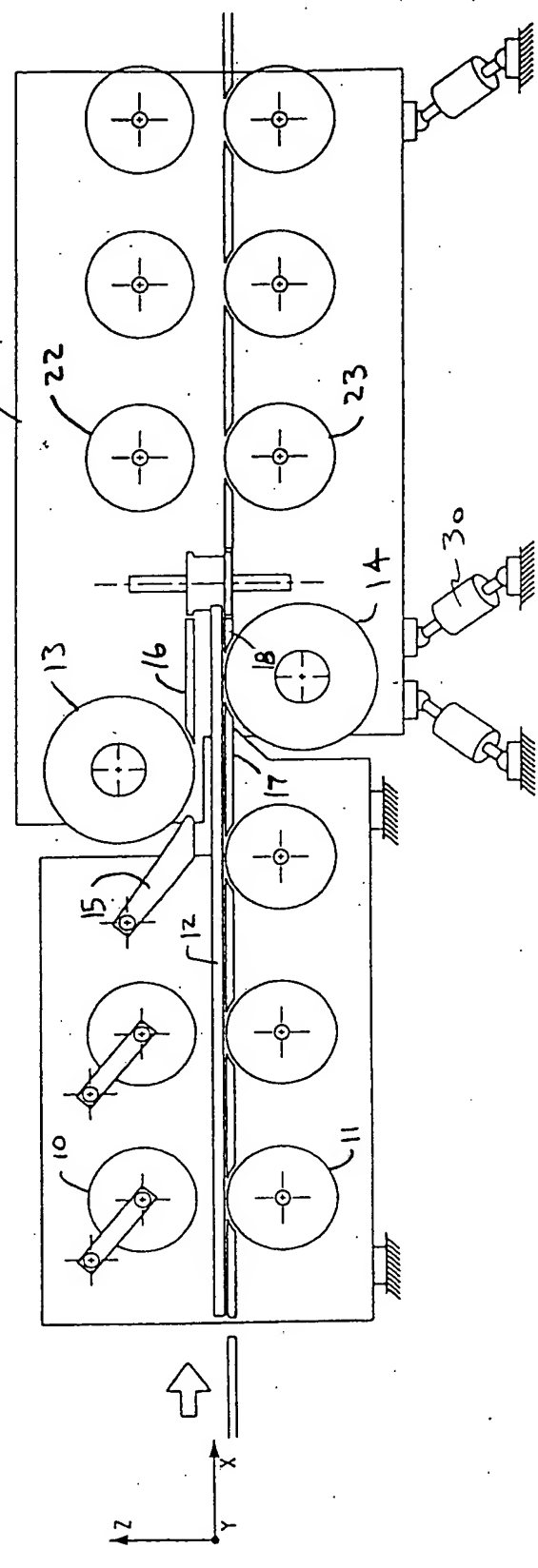
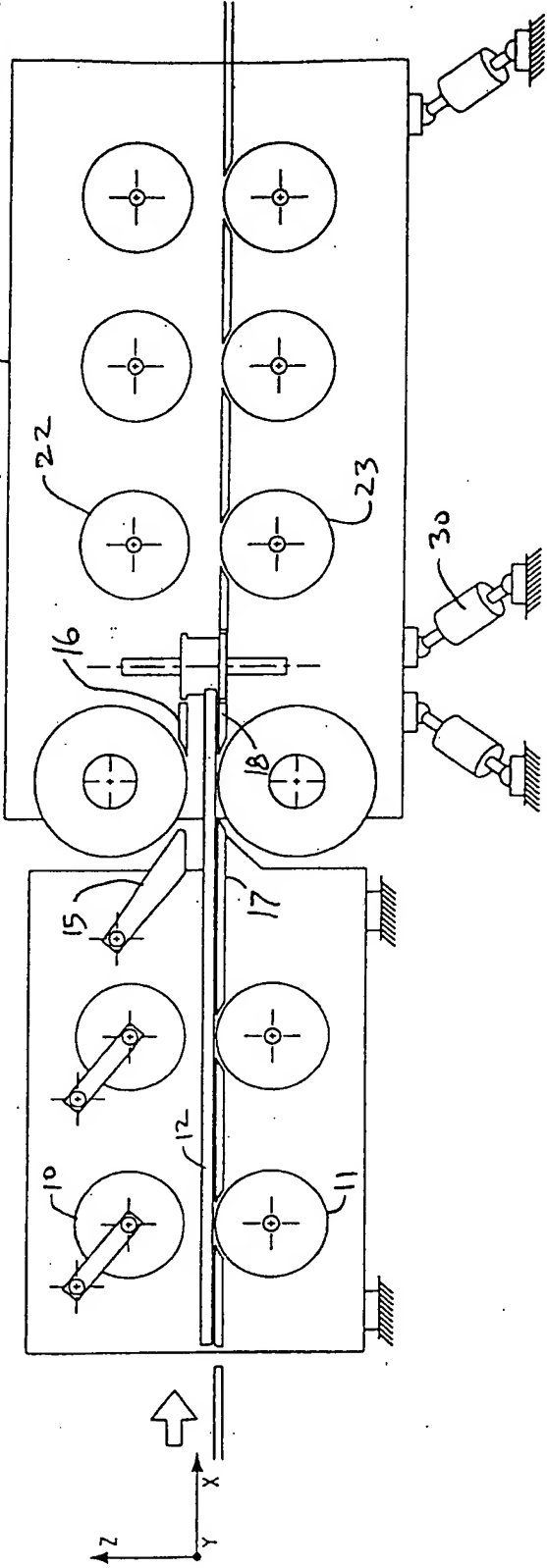
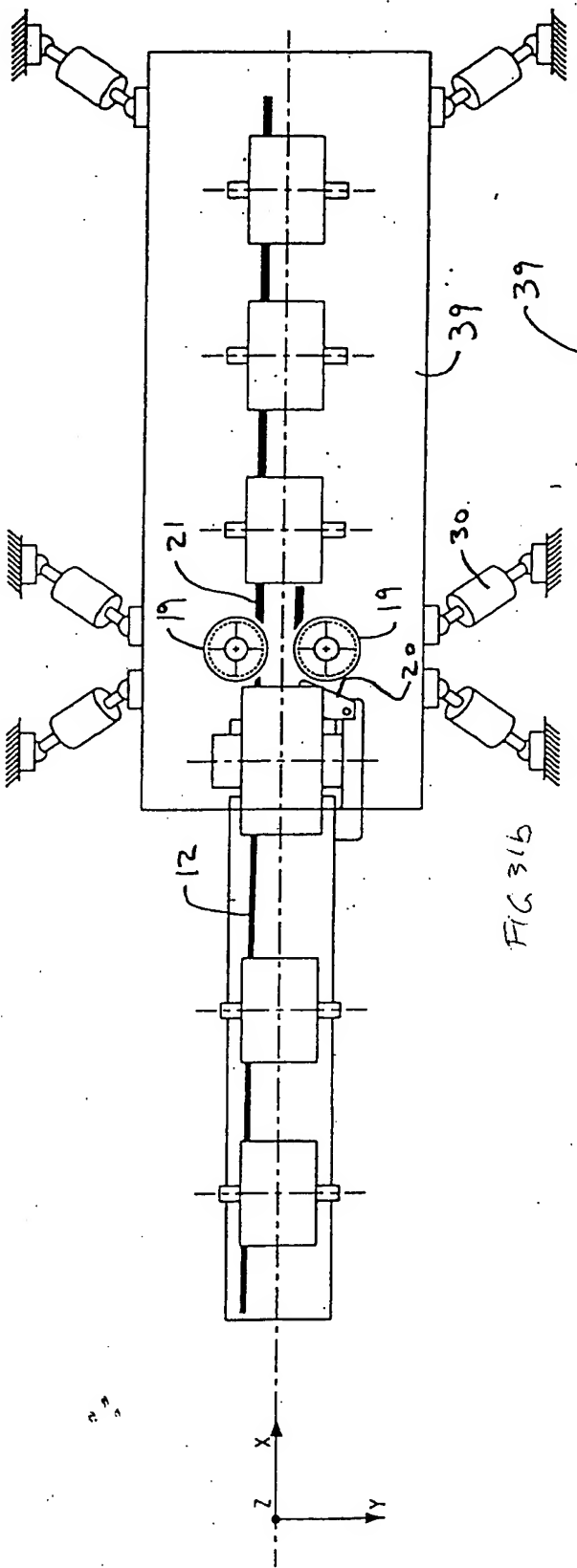
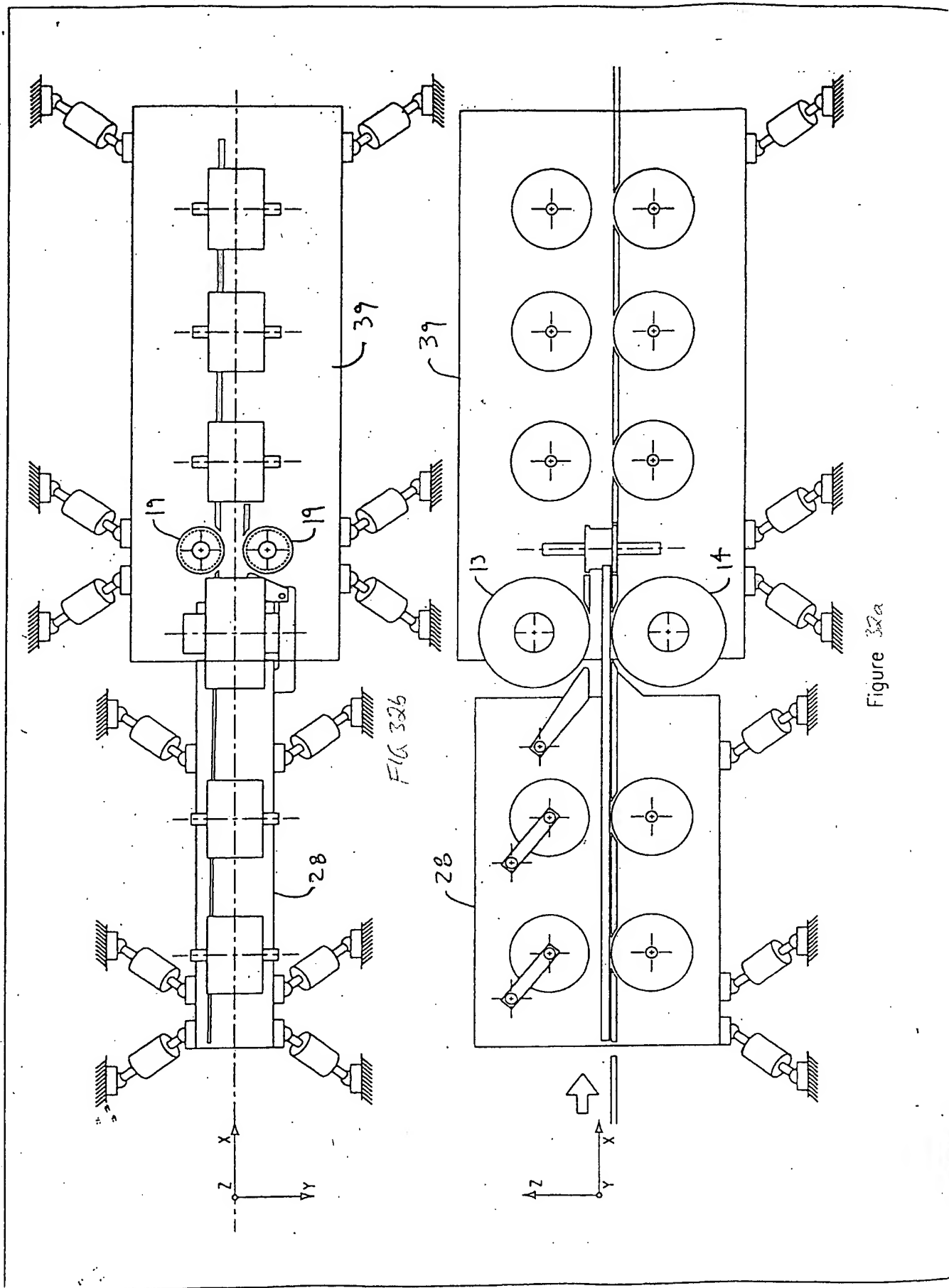


Figure 30a





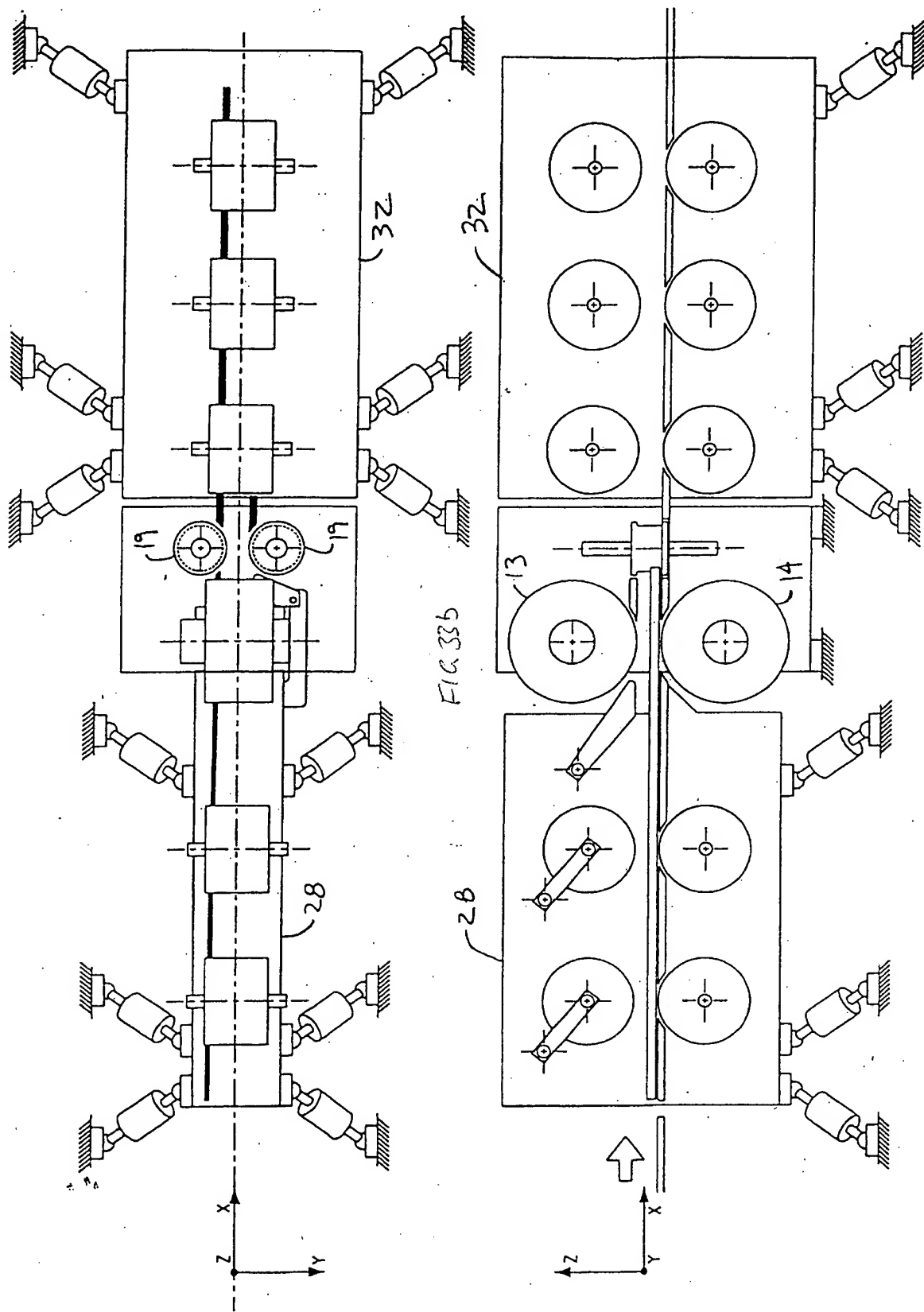


Figure 33a

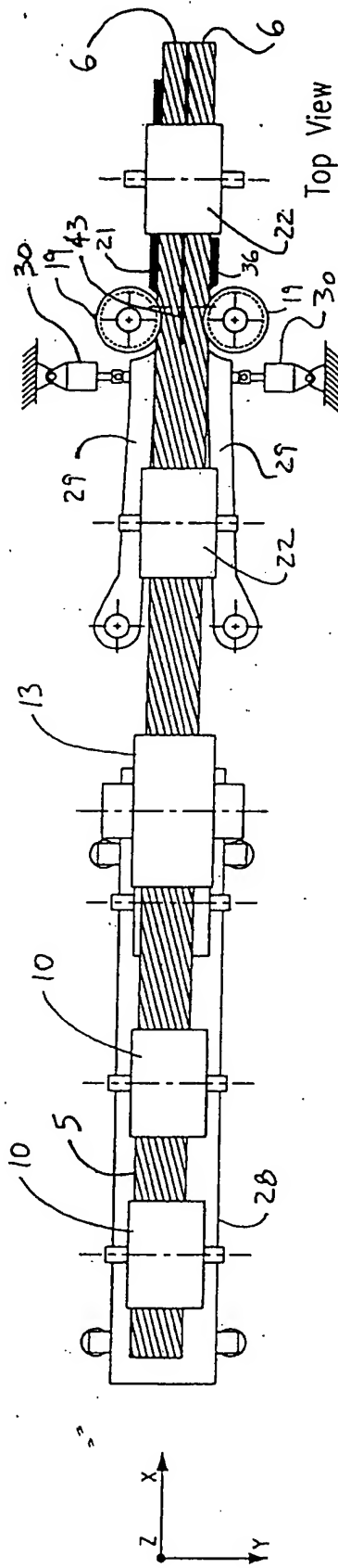


Figure 35

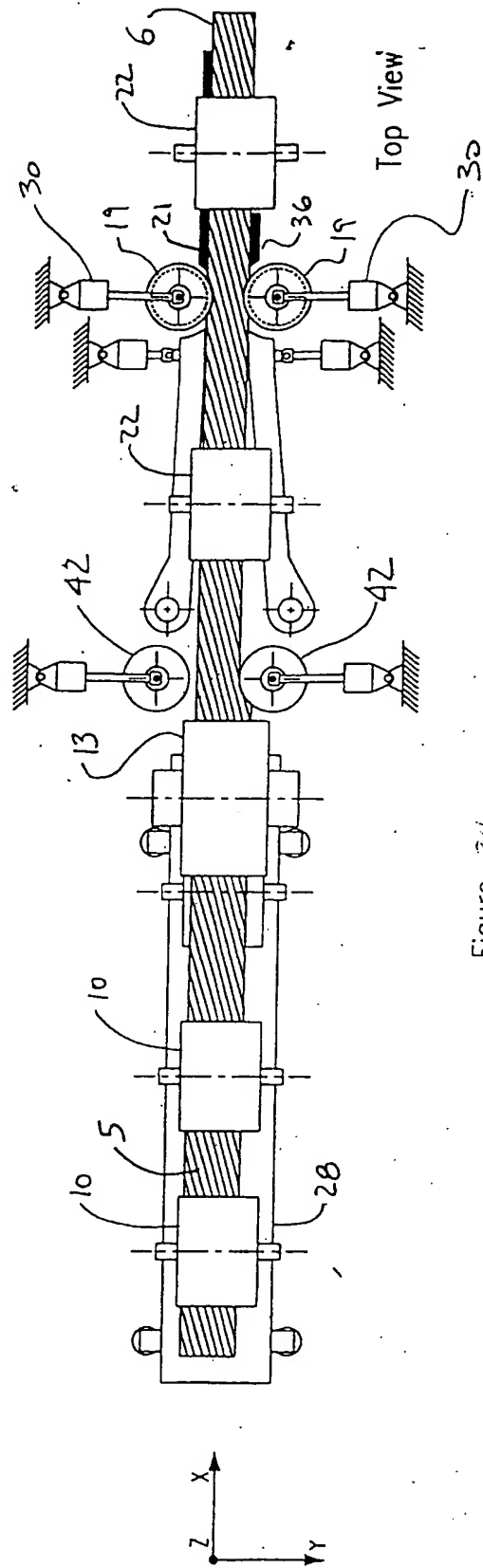


Figure 34

